POLICE MODIFIER GUIDE

WHAT'S NEW

What's New

SERIES/EQUIPMENT GROUP AVAILABILITY

- Equipment Groups deliver the most comprehensive equipment levels on Expedition & Expedition MAX. Equipment Groups may now be referenced by the package naming convention shown below and on each of the Equipment Group pages.
  - XL Series: One (1) available Equipment

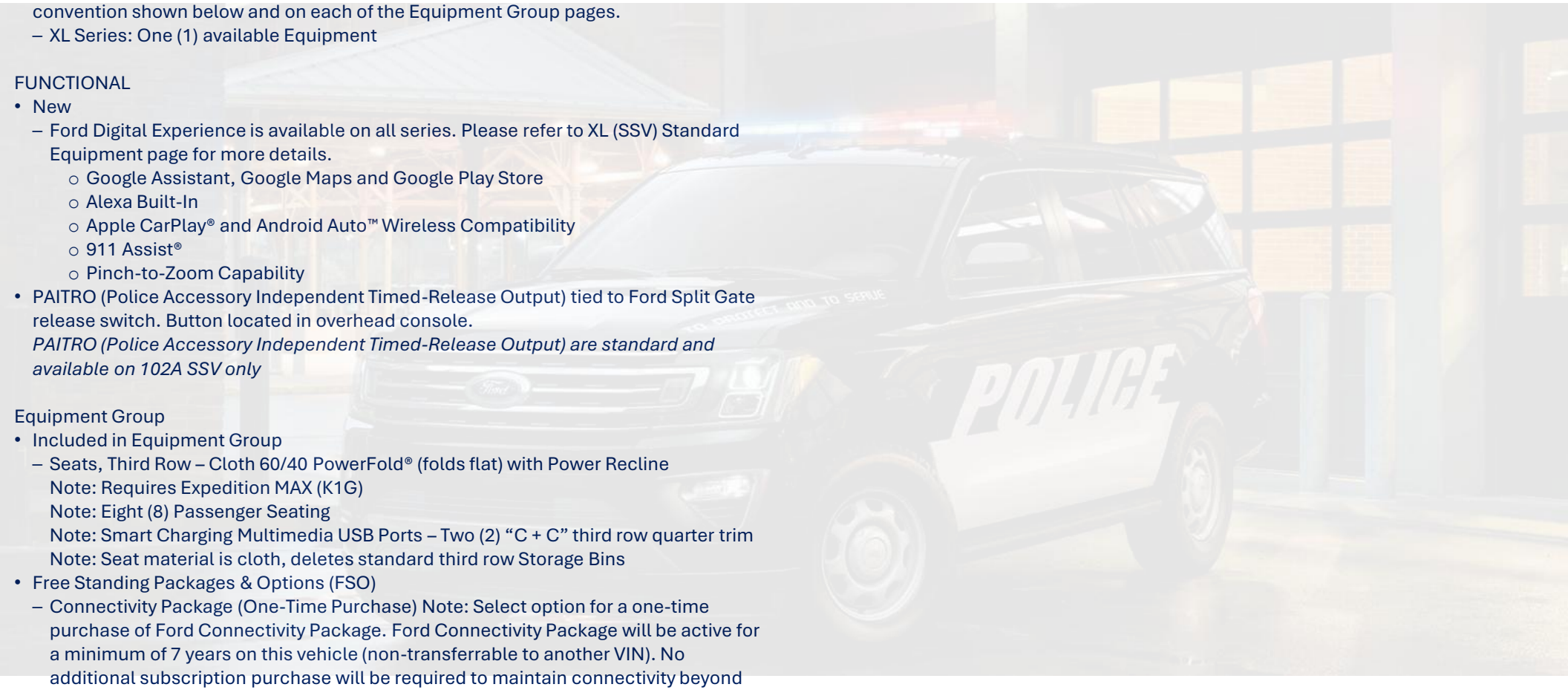
FUNCTIONAL

- New
  - Ford Digital Experience is available on all series. Please refer to XL (SSV) Standard Equipment page for more details.
    - Google Assistant, Google Maps and Google Play Store
    - Alexa Built-In
    - Apple CarPlay® and Android Auto™ Wireless Compatibility
    - 911 Assist®
    - Pinch-to-Zoom Capability
- PAITRO (Police Accessory Independent Timed-Release Output) tied to Ford Split Gate release switch. Button located in overhead console.
  PAITRO (Police Accessory Independent Timed-Release Output) are standard and available on 102A SSV only

Equipment Group

- Included in Equipment Group
  - Seats, Third Row – Cloth 60/40 PowerFold® (folds flat) with Power Recline
    Note: Requires Expedition MAX (K1G)
    Note: Eight (8) Passenger Seating
    Note: Smart Charging Multimedia USB Ports – Two (2) "C + C" third row quarter trim
    Note: Seat material is cloth, deletes standard third row Storage Bins
- Free Standing Packages & Options (FSO)
  - Connectivity Package (One-Time Purchase) Note: Select option for a one-time purchase of Ford Connectivity Package. Ford Connectivity Package will be active for a minimum of 7 years on this vehicle (non-transferrable to another VIN). No additional subscription purchase will be required to maintain connectivity beyond the 7 years if the service is available [65B]
  - 18" Police Black Steel Wheels Note: P265/70R18E A/T BSW [64G]
  - *Dark Car (Interior Lights Deactivation) – On Hold Note: Required option while standard Dark Car remains late availability [91A]*
  - Dark Matter Gray Metallic [HY]
  - Stone Blue Metallic [C8]
  - Front License Plate Bracket Note: See "Emissions" section for additional information [153]

For more information on Features and Options, refer to the Brochure:
https://www.ford.com/police-vehicles/ssv/



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INTRODUCTION

Ford Motor Company has assembled this guide to assist vehicle modifiers in producing a safe and quality vehicle. Ford believes safety and quality come first. To achieve customer satisfaction, we want to assist modifiers in achieving the highest standards of safety and quality in their vehicles.

This book is divided into topics pertinent to vehicle modifiers. References are made to the Workshop Manual for appropriate service procedures, torque specifications, component separation clearances and other standard information which is common with an unmodified vehicle. Specifications unique to this guide are designated.

This modifier guide is not a "how-to" book; it should be used as a checklist to help make sure that certain important steps in the modification process are considered. It is ultimately the responsibility of the upfitter with knowledge of the entire upfit to ensure the checklist is complete. While Ford is providing this information to assist modifiers, it does not warrant the vehicles, methods, materials or the workmanship of the modifier. Ford also does not warrant against failures that result from the modification of a vehicle.

Following the guidelines contained in this guide does not assure individual modifiers that the products they modify comply with US Federal or Canadian Motor Vehicle Safety Standards in effect at the time of the modification. The guidelines set forth are based on engineering analysis of typical vehicles. If the guidelines are followed, the modifier's efforts in certifying vehicles to applicable standards should be aided.
Compliance testing that may be required for certification of specific vehicle configurations or construction is the sole responsibility of the individual modifier.
The only model suitable for use in police service is the pursuit-rated Police Interceptor.

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GENUINE FORD ACCESSORIES FOR YOUR VEHICLE

A wide selection of genuine Ford accessories are available for your vehicle through your local authorized Ford or Ford of Canada dealer. These quality accessories have been specifically engineered to fulfill your automotive needs; they are custom designed to complement the style and aerodynamic appearance of your vehicle. In addition, each accessory is made from high-quality materials that meet or exceed Ford's rigorous engineering and safety specifications. Ford Motor Company will repair or replace any properly installed genuine Ford accessory found to be defective in factory-supplied materials or workmanship during the warranty period, as well as any component damaged by the defective accessory. The accessory will be warranted for whichever provides you the greatest benefit:

- 12 months or 20,000 km (12,000 mi), whichever occurs first; or
- the remainder of your new vehicle limited warranty.

This means that genuine Ford accessories purchased along with your new vehicle and installed by the dealer are covered for the full length of your new vehicle's limited warranty — 3 years or 60,000 km (36,000 mi), whichever occurs first. Contact your dealer for details and a copy of the warranty.

CONSIDERATIONS WHEN USING OR INSTALLING ACCESSORIES

For maximum vehicle performance, keep the following information in mind when adding accessories or equipment to your vehicle:

- When adding accessories, equipment, passengers and/or luggage to your vehicle, do not exceed the gross vehicle weight rating (GVWR) or gross axle weight rating (GAWR) as indicated on the Safety Compliance Certification Label. Consult your dealer for specific weight information.
- The Federal Communications Commission (FCC) and Canadian Radio Telecommunications Commission (CRTC) regulates the use of mobile communication systems, such as 2-way radios, telephones and theft alarms that are equipped with radio transmitters. Any such equipment installed in your vehicle should comply with FCC or CRTC regulations and should only be installed by a qualified service technician.
- Mobile communication systems may harm the operation of your vehicle, particularly if they are not properly designed for automotive use.
- To avoid interference with other vehicle functions, such as the anti-lock brake system (ABS), amateur radio users who install radios and antennas onto their vehicle should not locate the antenna in the area of the driver's side hood.
- Electrical or electronic accessories or components that are added to the vehicle by the dealer or the owner may adversely affect battery performance and durability.

For further technical questions, please contact the Ford Body Builders Advisory Service at the following link: https://www.fordpro.com/en-us/upfit/bbas/ and submit a request.

POLICE MODIFIER GUIDE

SECTION 1 – GENERAL INFORMATION

IMPORTANT SAFETY NOTICE

NOTE: The descriptions and specifications contained in this guide were in effect at the time this guide was approved for printing. Ford Motor Company reserves the right to discontinue models at any time or change specifications or design without notice and without incurring obligation.

Appropriate repair methods and procedures are essential for the safe, reliable operation of all motor vehicles as well as the personal safety of the individual doing the work. This guide provides general direction and guidelines for performing modifications to the vehicle, which will help assure reliability.

There are numerous variations in procedures, techniques, tools and parts for modifying vehicles, as well as in the skill level of the individual doing the work. This guide cannot possibly anticipate all such variations and provide advice or cautions as to each. Accordingly, anyone who departs from the instructions provided in this guide must first establish that they compromise neither their personal safety nor the vehicle integrity by the choice of methods, tools or parts.

WARNINGS, NOTICES and NOTES

As you read through this guide, you will come across WARNINGS, NOTICES and NOTES. Each one is there for a specific purpose.

- WARNINGS remind you to be especially careful in those areas where carelessness can cause you personal injury.
- NOTICES are given to prevent you from making an error that could damage the vehicle or the vehicle's components.
- NOTES give you added information that will help you to complete a particular procedure. The following list contains some generalized warnings that you should follow when working on a vehicle.

WARNING:

- The nominal High Voltage Traction Battery (HVTB) voltage is approximately 300 volts DC. The HVTB and charging system contain high voltage components and wiring. High voltage cables and wiring are orange in color. Before carrying out any vehicle modifications, the HVTB must be depowered. Any modification, service, or repairs to the high voltage system or its components, must be done by a trained service technician. Failure to follow these instructions may result in severe personal injury or death.
- For eye protection, always wear safety glasses.
- Use safety stands whenever a procedure requires you to be under the vehicle.
- Make sure the ignition switch is always in the OFF position, unless otherwise required by the procedure.
- Set the parking brake when working on the vehicle. The gear selector should be set in PARK unless instructed otherwise for a specific operation. Place wood blocks (4 inch x 4 inch or larger) against the front and rear surfaces of the tires to help prevent the vehicle from moving.
- Do not smoke while working on a vehicle.
- To reduce the risk of injury, always remove rings, watches, loose hanging jewelry and loose clothing before working on a vehicle.
- When it is necessary to work under the hood, keep hands and other objects clear of the cooling fan blades.
- Failure to follow these instructions may result in personal injury or death.

NOTICE:

- Do not modify the cooling system. High voltage vehicle components may be damaged if any cooling system modifications are attempted.
- Before placing the vehicle in a paint booth, make sure that the HVTB is not installed in the vehicle. In addition, the Charge Port Light Ring (CPLR) must be covered / protected from heat. High paint booth temperatures may damage the HVTB and the CPLR.
- Remove the service disconnects while carrying out any vehicle modifications.

Making Safety Devices and Elements Inoperative

The vehicle contains many safety features required by US Federal or Canadian Motor Vehicle Safety Standards. These features, which include the key-on-ignition chime and brake lights, should never be disabled or modified.

CFR 49 Section 30122 states that "A manufacturer, distributor, dealer or motor vehicle repair business may not knowingly make inoperative any part of a device or element of design installed on or in a motor vehicle or motor vehicle's equipment in compliance with an applicable motor vehicle safety standard prescribed under this chapter unless the manufacturer, distributor, dealer or repair business reasonably believes the vehicle or equipment will not be used (except for testing or a similar purpose during maintenance or repair) when the device or element is inoperative."

GOOD PRACTICES

Process and Quality Assurance Systems

A formalized Process and Quality Assurance Systems check may be helpful in consistently producing high-quality products. An overview of some of the key items for such a system are outlined in this section.

Quality Assurance

Completed unit sign-off: All control items should be inspected with a written sign-off. All labels should be inspected and signed off, including verification that the information on the labels is correct. All appropriate systems should be checked for leaks. A road test should be performed to verify that all systems are operating correctly. All systems and functions that were provided by Ford should be checked to make sure that they function correctly after the build process. The modifier's Process and Quality Assurance Systems should also make sure that appropriate training is provided to the employees.

POLICE MODIFIER GUIDE

SECTION 1 – GENERAL INFORMATION

GOOD PRACTICES (CONT'D)

Minimum and Maximum Screw Sizes

When installing aftermarket equipment, avoid using fasteners that are too long for the application or are in an area which might damage vehicle components, including the low voltage wiring, the high voltage system including the HVTB and the (orange) high voltage wiring/cables, brake lines, fuel tank and lines, powertrain components, exhaust system or suspension.

NEW VEHICLE STORAGE

New Vehicle Storage — General

- Wherever possible, vehicles should be stored in an enclosed, dry, well-ventilated area on firm, well drained ground which is free of long grass or weeds and protected from direct sunlight.

NOTICE: Keep all rubber parts free from oil and solvents.

New Vehicle Storage — Body

- Wash the vehicle thoroughly to remove dirt, grease, oil, tar, or mud from exterior surfaces, rear wheel housing, and underside of front fender. Periodically re-wash vehicles stored in exposed locations.
- Touch up exposed raw or primed metal to provide rust protection.
- Cover chrome and stainless-steel parts with a thick coat of auto wax to prevent discoloration. Re-wax as necessary when the vehicle is washed.
- Keep all rubber parts free from oil and solvents.
- Cover the interior soft trim to prevent fading if stored in exposed location.
- Make sure that all windows, doors, hood, and roof opening panel are completely closed.
- Set climate controls to the "open" position to provide ventilation, where possible.

New Vehicle Storage — Engine / Transmission (N/A for BEV Vehicles)

- Start the engine every 15 days and move the vehicle at least 25 feet. Run the engine until it reaches normal operating temperature. With your foot on the brake, shift the transmission through all the gears (R, N, D etc.) while engine is running.
- Check for fluid leaks under the vehicle.
- Confirm the transmission fluid dipstick (if equipped) is fully seated in the tube.

New Vehicle Storage — Fuel System (N/A for BEV Vehicles)

- Fill the fuel tank with high-quality fuel until the first automatic shutoff of the fuel pump nozzle.
- Every 15 days move the vehicle at least 25 feet to mix fuel anti-oxidation agents.
- A commercially available gasoline fuel stabilizer ("Sta-Bil" or equivalent) should be added to gasoline powered vehicles or a diesel fuel stabilizer ("Fire Prep 100" or equivalent) to diesel powered vehicles whenever expected or actual storage periods exceed 60 days. The manufacturer's instructions packaged with the product should be followed. The vehicles should then be operated at an idle speed to circulate the additive throughout the fuel system. Fuel stabilizer helps prevent oxidation, which could cause damage to rubber or plastic materials in the fuel system or clog the fuel supply system.

NOTE: During extended periods of vehicle storage (60 days or more), gasoline may deteriorate due to oxidation. This can damage rubber and other polymers in the fuel system and may clog small orifices. A commercially available gasoline fuel stabilizer (Sta-Bil or equivalent) should be added to gasoline-powered vehicles whenever actual or expected storage periods exceed 60 days. The manufacturer's instructions packaged with the product should be followed. The vehicle should then be operated at an idle speed to circulate the additive throughout the fuel system.

New Vehicle Storage — Cooling System

Maintain appropriate antifreeze protection against freezing temperatures.
Only use coolant as recommended in your vehicle owner's manual.

Battery System

If new vehicles are to be stored for extended periods of time, vehicles should be left in "Transport Mode" if possible, as this will reduce drain on the battery. For more information visit the Body Builder Advisory Website: https://fordbbas.com/home, select 'Publications', reference the General Body Builder Layout Book, Design Recommendations – Electrical System – Transport Mode.
In general, "12 volt" batteries should be kept at 12.4 volts or higher to maintain battery life.
If disconnected, make sure the 12 Volt battery negative cable is isolated or separated from the battery terminal to avoid unintended re- connection or arcing.
Keep 12 volt battery connections clean and covered with a light coat of grease.
For vehicles without an electrified powertrain (Internal combustion only) that are stored more than 30 days, it is recommended to use a maintenance charger and leave the 12 volt battery connected, or disconnect the 12 volt battery and check battery voltage every 3 to 6 months.
For vehicles with an electrified powertrain (HEV, PHEV, BEV):
BEV vehicles should maintain 20% to 40% state of charge on the high voltage battery.
PHEV vehicles should maintain approximately 50% state of charge on the high voltage battery.
Store vehicle between 32°F (0°C) and 113°F (45°C) if possible.
If stored for more than 30 days, it is recommended to disconnect the 12 volt battery. A maintenance charger may be used for the 12 volt battery once disconnected, otherwise battery voltage should be checked every 3 to 6 months.

NOTE: if the 12-volt battery is disconnected, it will be necessary to reset memory features.

New Vehicle Storage — Brakes

Make sure service brakes and the parking brake are fully released. Apply suitable wheel chocks to prevent vehicle from moving.

NEW VEHICLE STORAGE (CONT'D)

New Vehicle Storage — Wheels & Tires

- Maintain recommended air pressures.
- Wheel trims (where fitted) should be removed and stored inside the vehicle.

Miscellaneous

Verify that all linkages, cables, clevis pins, and levers under the vehicle are covered with grease to prevent rust.

Removing the Vehicle from Storage

- Wash the vehicle to remove any dirt or grease film build-up on window surfaces.
- Check 12v battery voltage and charge as necessary. Reconnect cables if they had been disconnected.
- Check windshield wipers for any deterioration.
- Check under the hood for any foreign material that may have collected during storage such as mice or squirrel nests.
- Check the exhaust for any foreign material that may have collected during storage.
- Check tire pressures and set tire inflation per the Tire Label.
- Check that fluids are at appropriate levels (engine coolant, engine oil, fuel, wiper washer fluid etc.).
- Check brake pedal operation. Drive the vehicle 15 feet (4.5 m) back and forth to remove rust build-up.

TIRES AND LOADING

Tire Replacement Requirements

WARNING: Only use replacement tires and wheels that are the same size and type (such as P-metric versus LT-metric or all-season versus all- terrain) as those originally provided by Ford. Use of any tire or wheel not recommended by Ford can affect the safety and performance of your vehicle, which could result in an increased risk of the loss of vehicle control, vehicle rollover, personal injury or death. Additionally, the use of non-recommended tires and wheels could cause steering or suspension failure. If you have questions regarding tire replacement, see an authorized Ford or Lincoln dealer.

NOTICE: Do not install an off road, aggressive tread or incorrectly sized tire. Any of these may cause elevated stress to the steering system. This can cause the power steering system to overheat and shut off the power assist, which can affect the safety and performance of your vehicle.

NOTE: Vehicles are equipped with a reduced rolling resistance tire design. The use of a different tire can affect the travel distance of the vehicle as well as the vehicle's fuel economy.

Make sure all tires and wheels on the vehicle are of the same size, type, tread design, brand, load-carrying capacity and speed rating because it can affect the safety and performance of your vehicle, which could result in an increased risk of loss of vehicle control.

Tire Pressure Monitoring System (TPMS) Principles of Operation

The TPMS monitors the tire pressure using 4 valve stem mounted TPMS sensors to provide accurate tire pressures. Each individual sensor contains its own battery and transmits tire pressure data to the controlling module every 60 seconds when the vehicle speed exceeds 32 km/h (20 mph). The TPM module is a radio receiver that collects the tire pressure data and relays the information via the MS-CAN to the BCM. All of the TPMS functions are controlled by the BCM. The TPMS sensors are trained to the BCM, which records each TPMS sensors unique identifier. The BCM records where each TPMS sensor is located based on the training order and compares the actual tire pressure with the desired tire pressure as indicated on the Vehicle Certification label. If the tire pressure deviates from the desired tire pressure the BCM, using the HS-CAN, signals the IPC to illuminate the TPMS warning indicator and also displays a message on the message center. The programmed tire pressure cannot be changed.

This vehicle, as delivered by Ford Motor Company, conforms to Standard FMVSS138, Tire Pressure Monitoring Systems. This system may not function if any of the following components are removed, relocated or modified in anyway:

- Original Equipment Manufacturer (OEM) wheels and tires
- Tire pressure sensors or valve stems
- Body Control Module (BCM)
- Body Control Module (BCM) software and calibrations
- Tire Pressure Module (TPM)
- Instrument Cluster (IC) module
- Instrument Cluster (IC) software and calibrations
- Vehicle wheelbase longer than originally released

Certain modification could cause reduced system performance, up to and including the complete loss of TPMS functionality. This may include:

- Non-OEM wheels or tires
- The addition of steel carcass or run-flat tires
- Modification of the vehicle's recommended tire pressure
- Lengthening of the vehicle's wheelbase may affect signal strength of the sensors to a point where the rear sensors can no longer be heard by the TPM module. (Vehicles certified at released wheelbases only)
- The addition of metallic structures, such as prisoner partitions, may affect the signal strength of the sensors and could interfere or prevent the TPM module from hearing the rear sensors.
- The addition of intended or unintended transmitters to the vehicle may affect the signal strength of the sensors or interfere with the TPM module's antenna.

The TPMS, as delivered from the Ford Motor Company, complies with part 15 of the FCC rules and with RS-210 of Industry Canada. Operation is subject to the following 2 conditions:

- This device may not cause harmful interference, and
- This device must accept any interference received, including interference that may cause undesired operation.

TIRES AND LOADING (CONT'D)

Using Snow Tires and Traction Devices

NOTE: Snow tires must be the same size and grade as originally equipped on your vehicle.

The tires on your vehicle have all-weather tread to provide traction in the rain and snow; however, in some climates, using snow tires or traction devices may be necessary.

Follow these guidelines when using snow tires and traction devices:

- SAE Class "S" cables should ONLY be used on the vehicle front tires.
- Install cables or chains securely, verifying that the cables or chains do not touch any wiring or brake lines.
- Drive cautiously! If you hear the cables or chains rub or bang against the vehicle, stop and retighten them. If this does not work, remove the cables or chains to prevent vehicle damage.
- Avoid overloading your vehicle.
- Remove the cables or chains when they are no longer needed. Do not use cables or chains on dry roads.
- Do not exceed 48 km/h (30 mph) with tire cables or chains on your vehicle.

Consult your dealer for information on other Ford approved methods of traction control.

Vehicle Loading

WARNING: The appropriate loading capacity of your vehicle can be limited either by volume capacity (how much space is available) or by payload capacity (how much weight the vehicle should carry). Once you have reached the maximum payload of your vehicle, do not add more cargo, even if there is space available. Overloading or improperly loading your vehicle can contribute to the loss of vehicle control and vehicle rollover.

WARNING: Exceeding the Safety Compliance Certification Label axle and/or vehicle weight rating limits could result in substandard vehicle handling or performance, engine, transmission and/or structural damage, serious damage to the vehicle, loss of control and personal injury.

Gross vehicle weight rating (GVWR) is the maximum allowable weight of the fully loaded vehicle (including all options, equipment, passengers and cargo). The GVWR is shown on the Safety Compliance Certification Label located on the B-pillar or the edge of the driver's door.

Gross axle weight rating (GAWR) is the maximum allowable weight that can be carried by a single axle (front or rear). These numbers are shown on the Safety Compliance Certification Label located on the B-pillar or the edge of the driver's door. The total load on each axle must never exceed its GAWR.

WARNING: Do not use replacement tires with lower load carrying capacities than the original tires because they may lower the vehicle's gross vehicle weight rating (GVWR) and gross axle weight rating (GAWR) limitations. Replacement tires with a higher limit than the originals do not increase the GVWR and GAWR limitations.

Steps for determining the correct load limit:

- Locate the statement "The combined weight of occupants and cargo should never exceed XXX kg or XXX lb." on your vehicle's placard.
- Determine the combined weight of the driver and passengers that will be riding in your vehicle.
- Subtract the combined weight of the driver and passengers from XXX kg or XXX lb.
- The resulting figure equals the available amount of cargo and luggage load capacity. For example, if the "XXX" amount equals 1,400 lb. and there will be five 150 lb. passengers in your vehicle, the amount of available cargo and luggage load capacity is 650 lb. (1400 - 750 (5 x 150) = 650 lb.). In metric units (635 - 340 (5 x 68) = 295 kg).

Determine the combined weight of luggage and cargo being loaded on the vehicle. That weight may not safely exceed the available cargo and luggage load capacity calculated in the step above.

Ambient Temperature Change and Tire Pressure

NOTICE: Do not inflate tire higher than maximum pressure stamped on tire sidewall. Premature tire wear or damage to the tire may result.

Tire pressures fluctuate with temperature changes. For this reason, tire pressure must be set to specification when tires are at outdoor ambient temperatures. If the vehicle is allowed to warm up to shop temperatures, and the outside temperature is less than shop temperature, the tire inflation pressure must be adjusted accordingly.

If the tires are inflated to specification at shop temperatures, and the vehicle is moved outdoors when the outdoor ambient temperature is significantly lower, the tire pressure may drop enough to be detected by the TPMS and activate the TPMS warning lamp.

As the ambient temperature decreases by 6°C (10°F), tire pressure decreases 7 kPa (1 psi). Adjust the tire pressure by 7 kPa (1 psi) for each 6°C (10°F) ambient temperature drop as necessary to keep the tire at the specified vehicle certification label pressure. Refer to the following tables to adjust the tire pressure indoors for colder outside temperatures.

Table 1. Use Table to Adjust Tire Pressure Inside Garage for Colder Outside Temperature[1]

** Do Not Inflate Tire Higher than Maximum Pressure Stamped on Tire Sidewall. **

Table is based on a Garage Temperature of 70˚F. Max Pressure Adjustment is 7 psi.

Outside Temperature (˚F)	Tire Placard Pressure (PSI)																	
	30	32	34	35	38	40	41	42	45	50	55	60	65	70	75	80	85	90
70	30	32	34	35	38	40	41	42	45	50	55	60	65	70	75	80	85	90
60	31	33	35	36	39	41	42	43	46	51	56	61	67	72	77	82	87	92
50	32	34	36	37	40	42	43	44	47	53	58	63	68	73	79	84	89	94
40	33	35	37	38	41	43	44	45	49	54	59	64	70	75	80	86	91	96
30	34	36	38	39	42	44	46	47	50	55	61	66	72	77	82	87	92	97
20	35	37	39	40	43	46	47	48	51	57	62	67	72	77	82	87	92	97
10	36	38	40	41	45	47	48	49	52	57	62	67	72	77	82	87	92	97
0	37	39	41	42	45	47	48	49	52	57	62	67	72	77	82	87	92	97
-10	37	39	41	42	45	47	48	49	52	57	62	67	72	77	82	87	92	97
-20	37	39	41	42	45	47	48	49	52	57	62	67	72	77	82	87	92	97
-30	37	39	41	42	45	47	48	49	52	57	62	67	72	77	82	87	92	97
-40	37	39	41	42	45	47	48	49	52	57	62	67	72	77	82	87	92	97

Table 2. Use Table to Adjust Tire Pressure Inside Garage for Colder Outside Temperature (Metric Units)[1]

** Do Not Inflate Tire Higher than Maximum Pressure Stamped on Tire Sidewall. **

Table is based on a Garage Temperature of 21˚C. Max Pressure Adjustment is 50 kPa.

Outside Temperature (˚C)	Tire Placard Pressure (kPa)																	
	205	220	235	240	260	275	285	290	310	345	380	415	450	485	515	550	585	620
21	205	220	235	240	260	275	285	290	310	345	380	415	450	485	515	550	585	620
16	215	230	240	250	270	285	290	295	315	350	385	420	460	495	530	565	600	635
10	220	235	250	255	275	290	295	305	325	365	400	435	470	505	545	580	615	650
4	230	240	255	260	285	295	305	310	340	370	405	440	485	515	550	595	625	660
-1	235	250	260	270	290	305	315	325	345	380	420	455	495	530	565	600	635	670
-7	240	255	270	275	295	315	325	330	350	395	425	460	495	530	565	600	635	670
-12	250	260	275	285	310	325	330	340	360	395	425	460	495	530	565	600	635	670
-18	255	270	285	290	310	325	330	340	360	395	425	460	495	530	565	600	635	670
-23	255	270	285	290	310	325	330	340	360	395	425	460	495	530	565	600	635	670
-29	255	270	285	290	310	325	330	340	360	395	425	460	495	530	565	600	635	670
-34	255	270	285	290	310	325	330	340	360	395	425	460	495	530	565	600	635	670
-40	255	270	285	290	310	325	330	340	360	395	425	460	495	530	565	600	635	670

[1]When Outside (Ambient) Temperature is greater than 21˚C (70˚F), Inflate tires to placard pressure.
[1]Use the table to adjust tire pressure for P-metric and LT tires only.

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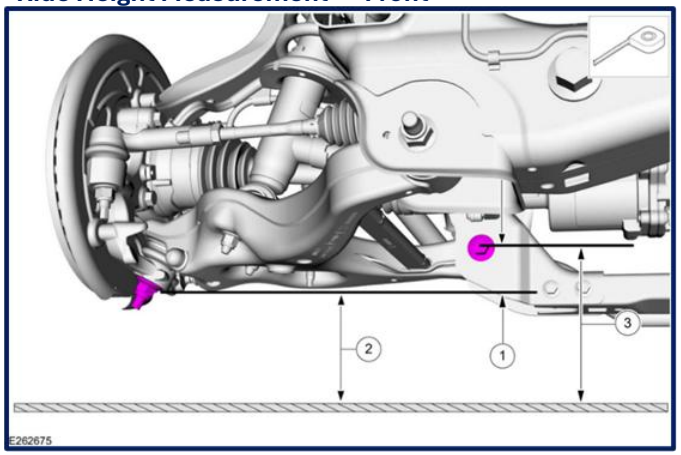
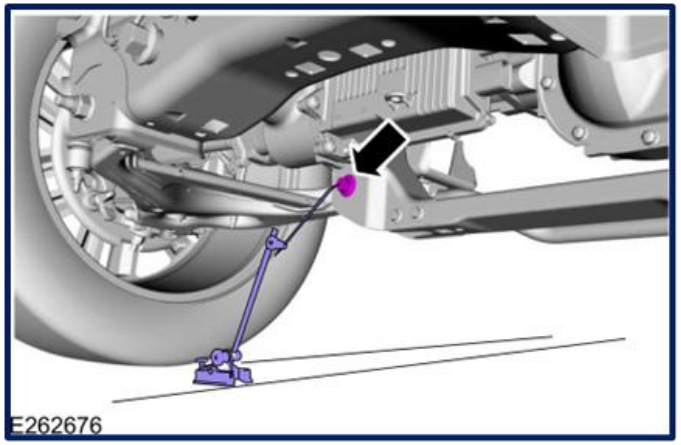
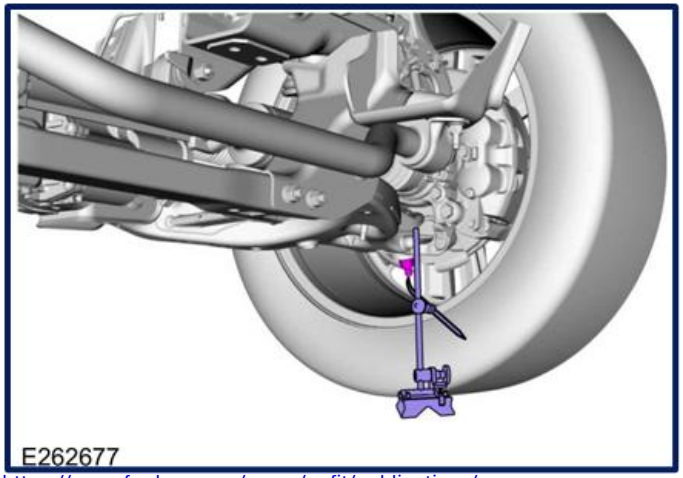
Ride Height Measurement — Front







1. NOTE: Make sure that the vehicle is positioned on a flat, level surface. Jounce front and rear suspension vigorously to allow the vehicle to settle.
2. Before measuring ride height check:
   a. Tires are inflated to the correct pressure.
   b. Vehicle should have at least one-half tank of fuel.
   c. All fluids at proper levels.
   d. No cargo inside the cab or bed.
   e. Inspect for aftermarket equipment. Check for aftermarket changes to the steering, suspension, wheel and tire components (such as competition, heavy duty, etc.).
3. Ride height = 3–2 (Use the General Equipment: Surface Gauge)
   - Measure the distance between the flat level surface and the center of the rear control arm ball joint cap. (measurement 2)
   - Measure the distance between the flat level surface and the center of the rear control arm inboard bolt. (measurement 3)

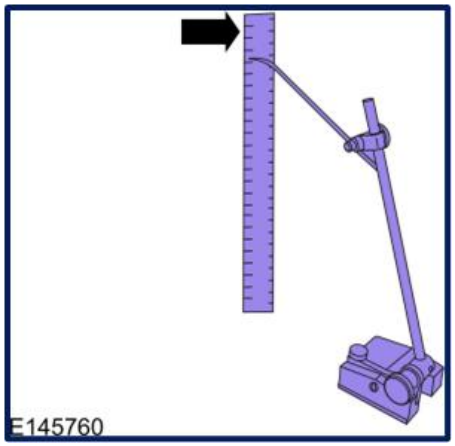
4. Position a suitable surface gauge (such as Starrett 57D Surface Gauge), on a flat, level surface and adjust the gauge's arm until the scriber point is located in the center of the lower arm rearward bolt.

Lock the surface gauge in this position.

5. Position the surface gauge on the same flat, level surface as used in Step 1, adjust the gauge's arm until the scriber point is located on the lowest point on the wheel knuckle.

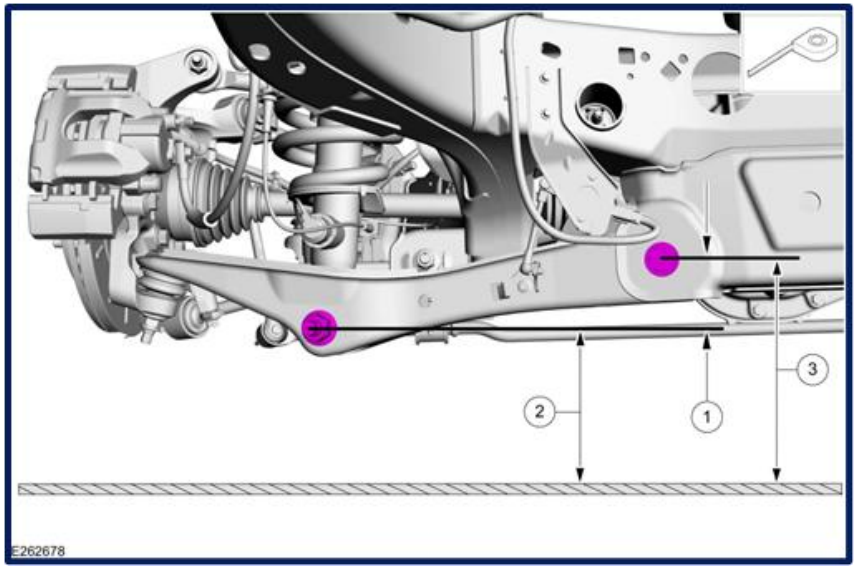
Lock the surface gauge in this position.

Ride Height Measurement — Front (Cont'd)



6. With the surface gauge positioned on a flat, level surface, record the measurement of the surface gauge position (measurement 2) and (measurement 3).

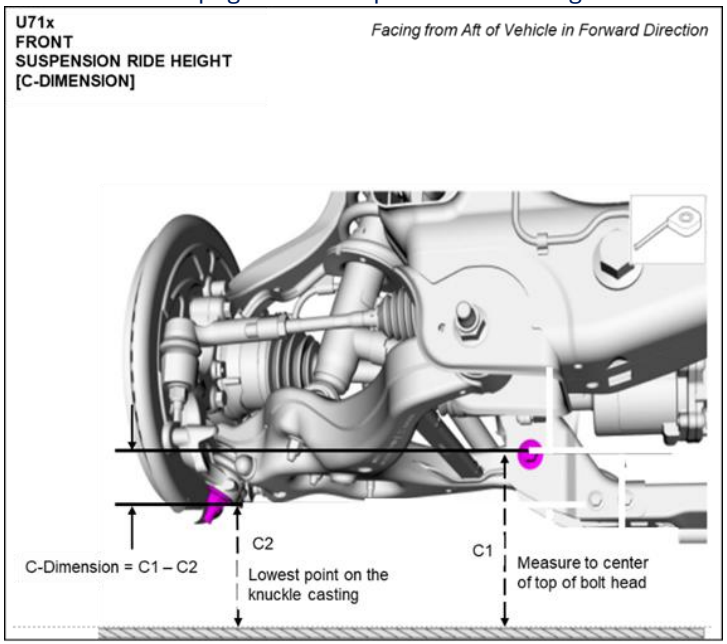
Ride Height Measurement — Rear (prior 2024 models)

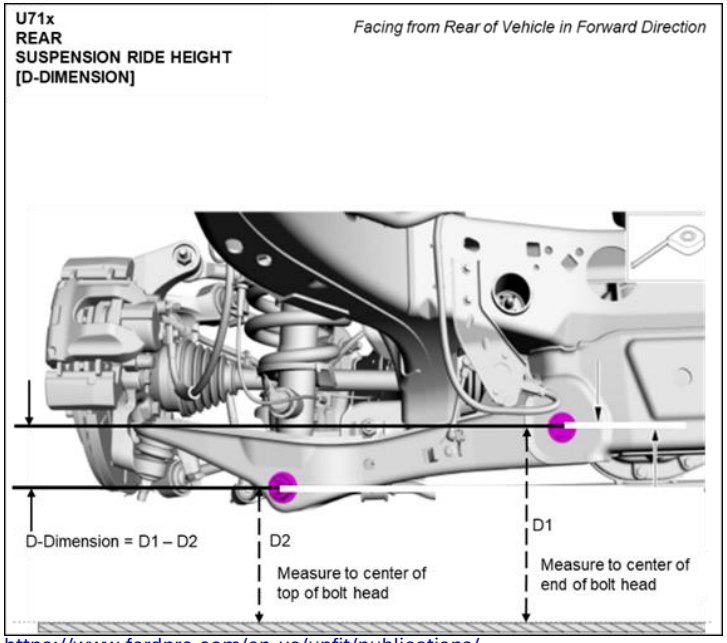


Please see explanation on following page for 2025 Models:

Ride Height Measurement — Rear

Please reference below for how to measure the suspension points (for 2025 Expedition) and on the next page is 2025 Expedition Ride Height





1. NOTE: Make sure that the vehicle is positioned on a flat, level surface, transmission in the PARK position and the parking brake OFF.
2. Jounce front and rear suspension vigorously to allow the vehicle to settle.
   a. Before measuring ride height check:
   b. Tires are inflated to the correct pressure.
   c. Vehicle should have at least one-half tank of fuel.
   d. All fluids at proper levels.
   e. No cargo inside the cab or bed.
   f. Inspect for aftermarket equipment. Check for aftermarket changes to the steering, suspension, wheel and tire components (such as competition, heavy duty, etc.).
3. Ride height = 2–3 (Use the General Equipment: Surface Gauge)
   - Measure the distance between the flat level surface and the center of the toe link inboard cam bolt. (Measurement 2)
   - Measure the distance between the flat level surface and the center of the toe link outboard bolt. (Measurement 3).
4. With the surface gauge positioned on a flat, level surface, record the measurement of the surface gauge position (measurement 2) and (measurement 3).
5. Measure the distance between the flat level surface and the center of the shock absorber lower bolt (rearward side) (measurement 2).
6. Subtract measurement 2 from measurement 3 to obtain the rear ride height.

Please see reference for how to measure the suspension points above, and the 2025 Expedition documentation here below:

	FIELD - Suspension Ride Height Specification at Curb with Full Fuel Level						
	Vehicle Configuration	Type	Dim	Susp Ride Height Spec wrt Dim {mm}		Pt.9z Ref	Curb Weight (lbs) Ref
Expedition Monotube	U717 SWB (122.5in) 4x2	Front	C-Dim	106.9	+/- 12.0	520.0	2647
		Rear	D-Dim	128.2	+/- 8.0	482.2	2889
	U717 SWB (122.5in) 4x4	Front	C-Dim	104.8	+/- 12.0	522.1	2866
		Rear	D-Dim	125.9	+/- 8.0	485.5	2971
	U717 LWB (131.5in) 4x2	Front	C-Dim	110.8	+/- 12.0	516.1	2729
		Rear	D-Dim	126.9	+/- 8.0	484.1	2936
	U717 LWB (131.5in) 4x4	Front	C-Dim	107.7	+/- 12.0	519.2	2946
		Rear	D-Dim	125.2	+/- 8.0	486.6	2998
Expedition CCD (Continous Control Damping Suspension)	U717 SWB (122.5in) 4x4	Front	C-Dim	107.3	+/- 12.0	519.6	2866
		Rear	D-Dim	127.2	+/- 8.0	483.8	2971
	U717 SWB (122.5in) 4x4 with 24" Wheel	Front	C-Dim	102.1	+/- 12.0	524.8	2961
		Rear	D-Dim	124.3	+/- 8.0	487.9	3071
	U717 LWB (131.5in) 4x4	Front	C-Dim	110.3	+/- 12.0	516.7	2946
		Rear	D-Dim	126.4	+/- 8.0	484.9	2998
	U717 LWB (131.5in) 4x4 with 24" wheel	Front	C-Dim	105.1	+/- 12.0	522.0	3047
		Rear	D-Dim	123.2	+/- 8.0	489.5	3112

POLICE MODIFIER GUIDE

SECTION 1 – GENERAL INFORMATION

Prior Model Year 2024 Data is shown below as a comparison.

Ride Height Specifications (2024)

	STANDARD SUSPENSION		CCD (CONTINUOUS CONTROLLED DAMPING)	
BASE TRAILER TOW				
	FRONT	REAR	FRONT	REAR
Expedition 123" RWD	112 mm (4.409 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)	113 mm (4.448 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)
Expedition 132" RWD	119 mm (4.685 in) ± 12mm (0.472 in)	95 mm (3.740 in) ± 12 mm (0.472 in)	120 mm (4.724 in) ± 12mm (0.472 in)	95 mm (3.740 in) ± 12 mm (0.472 in)
Expedition 123" 4WD	117 mm (4.606 in) ± 12mm (0.472 in)	96 mm (3.779 in) ± 12 mm (0.472 in)	117 mm (4.606 in) ± 12mm (0.472 in)	96 mm (3.779 in) ± 12 mm (0.472 in)
Expedition 132" 4WD	121 mm (4.763 in) ± 12mm (0.472 in)	93 mm (3.661 in) ± 12 mm (0.472 in)	122 mm (4.803 in) ± 12mm (0.472 in)	93 mm (3.661 in) ± 12 mm (0.472 in)
HEAVY DUTY TRAILER TOW (HDTT)				
Expedition 123" RWD	112 mm (4.409 in) ± 12mm (0.472 in)	101 mm (3.976 in) ± 12mm (0.472 in)	114 mm (4.488 in) ± 12mm (0.472 in)	101 mm (3.976 in) ± 12mm (0.472 in)
Expedition 132" RWD	119 mm (4.685 in) ± 12mm (0.472 in)	98 mm (3.858 in) ± 12 mm (0.472 in)	120 mm (4.724 in) ± 12mm (0.472 in)	98 mm (3.858 in) ± 12 mm (0.472 in)
Expedition 123" 4WD	117 mm (4.606 in) ± 12mm (0.472 in)	99 mm (3.897 in) ± 12 mm (0.472 in)	117 mm (4.606 in) ± 12mm (0.472 in)	99 mm (3.897 in) ± 12 mm (0.472 in)
Expedition 132" 4WD	121 mm (4.763 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)	122 mm (4.803 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)
EXPORT (EXP)				
Expedition 123" 4WD	123 mm (4.842 in) ± 12mm (0.472 in)	101 mm (3.976 in) ± 12mm (0.472 in)	124 mm (4.881 in) ± 12mm (0.472 in)	101 mm (3.976 in) ± 12mm (0.472 in)
Expedition 132" 4WD	121 mm (4.763 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)	122 mm (4.803 in) ± 12mm (0.472 in)	97 mm (3.818 in) ± 12 mm (0.472 in)

Vehicle Lean (Side-to-Side height differences), All Vehicles

ITEM	SPECIFICATION
FRONT – MAXIMUM	12 mm (0.472 in)
REAR – MAXIMUM	7 mm (0.275 in)

SECTION 2 – GENERAL ELECTRICAL INFORMATION

General Electrical Information

For questions regarding Expedition SSV Police only electrical wiring and hardware content, please contact Customer Service at 1-800-585-1774.
For additional Expedition SSV guidance contact the Ford Body Builder Advisory Service, link https://fordbbas.com/home or call 313-748-9080 or 877-840-4338

Electrical Basics

Inside a vehicle, electricity is supplied through powered, or hot, wires. This is comparable to the pressurized supply pipes of a plumbing system. At various points along the wires are outlets in the form of lights, switches and receptacles. Turning on a light switch allows the electric current to flow through the hot wire to illuminate the light. Once the electricity has done its work, its potential drops to zero, just as water loses pressure after flowing through a sink or laundry tub. The electrical system uses ground wires to return the current to its source. Just as a plumbing system has drainpipes through which water runs into the sewer mains or the ground.

The light or equipment powered by the current, technically called the load, can be compared to a water wheel that remains motionless until a stream of water causes it to turn. A load may be one of 2 kinds. The first consists of a resistance — a material that permits the passage of electric current, but only with difficulty, and thereby creates heat. The tungsten filament of an incandescent bulb is resistance; so is the heating element of an electric heater of a coffee pot. A load may also be an inductance — typically a motor with windings of copper wire, in which the magnetic fields generated by the current create motion. At any moment, the demand on an electrical system depends on the number of loads in operation and their consumption of energy, just as demand on a water system depends on how many faucets are opened and how wide they are opened.

The mechanics and physical fittings of the system are simple. Current moves throughout the vehicle in wires of different sizes, according to the current a circuit may have to carry. Power is supplied directly to equipment through connectors.

Electrical Terms

- ***VOLT*** is the unit of electrical potential, equal to the difference of electrical potential between 2 points on a circuit.
- ***AMPERE*** is the unit used to measure the amount of current - that is, the number of electrically charged particles called electrons - that flows past a given point on a circuit each second. It is similar to measuring the amount of water flowing through a pipe at any given point. The larger the pipe is, the more water that can flow past the point per second. Similarly, the bigger the wire is, the more current that can flow through it at any given point. Current that has lost its voltage still has amperage as it completes the circuit and returns to the battery.
- ***WATT*** is the unit of power. It indicates the rate at which a device converts electric current to another form of energy, either heat or motion, or to put it another way, the rate at which a device consumes energy.

The relationship of volts, amperes and watts to one another is expressed in a simple equation that enables you to make any calculations you may need for correct and safe electrical modifications to the vehicle. Volts x amperes = watts. If the current is at 12 volts and a device requires 4 amperes of current, the equation will read 12 volts x 4 amperes = 48 watts.

To figure the current needed for a device rated in watts, turn the equation around: watts/volts = amperes. For example, if you have a piece of equipment, such as a communications radio, that uses 120 watts: 120 watts/12 volts = 10 amperes.

Electrical Systems Management

Care must be given in deciding what equipment should be installed into a police vehicle given the power demands of the equipment and the power available from the vehicle. A power load strategy should be developed to minimize the risk of running out of power. Examine the proposed equipment for vehicle installation. Add up the current requirements. If the current requirements exceed what the vehicle can reasonably be expected to be able to provide, the battery will begin discharging to provide the power to the equipment that the generator is unable to provide. After some period of time, the vehicle will shut off as the battery voltage decreases to a level that cannot sustain vehicle operation.
There are alternatives that can be considered to minimize system electrical overload. Consider the current requirements of equipment before it is purchased and installed. Modern light bars and radios use a fraction of the current than units made as recently as 1996. As the light bar is typically the most power intensive unit installed on most police vehicles, considerable attention should be given to its current requirements.
Changes in officer habits while in the field can make a difference as well. When a vehicle is sitting at an accident scene and no one is in the car, the A/C can be turned off until the officer is ready to get back into the vehicle. The A/C is among the largest current users of non-police equipment. As such, it can impact available power for other uses as well.

Generator Output

The 150-amp generator used by the Expedition SSV is controlled by the PCM.

- Generator amp output
  - Maximum output for the Expedition SSV is 250 amps at 6000 RPM
- Generator drive ratio, determined by generator pulley size
  - 2.96:1

POLICE MODIFIER GUIDE

SECTION 2 – GENERAL ELECTRICAL INFORMATION

General Guidelines For Vehicle Modification

- Provide circuit protection (fuses) for all wiring. The fuse rating should not exceed either the rated wiring current capacity or the total current requirements for all the add-on components on the circuit. Install fuses as close to the point of tapped power as possible.
- Document all revisions to the electrical system and place with the vehicle Owner's Literature. Color code and/or label all revisions or additions to wiring.
- Provide protective covering in all areas that could be damaged during normal equipment installations.
- Disconnect the negative battery cable of vehicles stored on site to reduce the possibility of draining the battery by lights or other equipment.
- Do not allow control panels attached to the instrument panel to protrude into the driver and passenger air bag deployment zones. For additional information, refer to Section 5: Reference Information in this guide.
- Do not install switches and gauges in the driver or passenger knee impact areas.
- Inspect all Ford gauges, lights and switches for correct operation after instrument panel work is performed.
- Properly secure any relocated or removed wiring while working behind the instrument panel to prevent chafing, squeaks and rattles.
- Provide adequate retention for wiring harnesses so that they are clear of bolts, corners or edges which could abrade the wires during normal vehicle operation.
- Anticipate incorrectly routed wiring situations and protect all wiring from penetration by screws and raw edges.
- Weather-seal all electrical connectors exposed to the elements.
- Do not use quick splice connectors or wire nuts.
- Install the fuse panel so fuses are readily accessible.
- Make sure that connections are easily accessible for assembly and service.
- Make sure submersible connectors do not lose their seals under extreme assembly conditions such as bending wires 90 degrees immediately after the connector.
- Whenever using connectors, use a socket (female) connector on the electrical source side and a plug (male) connector on the electrical load side to reduce the possibility of a short circuit when disconnected.
- Air bag restraint systems must remain intact as received from Ford Motor Company. Before any vehicle modifications are performed, the system must be disarmed by following the instructions provided in the current Workshop Manual.
- Adherence to the above guidelines is not to be construed as approval by Ford Motor Company of any specific revisions or additions to the vehicle's original electrical system.
- Do not modify the cooling system. High voltage vehicle components may be damaged if any cooling system modifications are attempted.
- Do not back probe, splice or repair the high voltage system (orange) wiring/cables.
- Do not mount to or modify the high voltage system (orange) wiring/cables in any way.
- Do not cut, weld or screw into the HVTB case or penetrate the batteries in any way.
- Provide circuit protection (fuses) for all wiring. The fuse rating should not exceed either the rated wiring current capacity or the total current requirements for all the add-on components on the circuit. Install fuses as close to the point of tapped power as possible.
- Provide protective covering in all areas that could be damaged during normal equipment installations.
- Do not allow control panels attached to the instrument panel to protrude into the driver and passenger air bag deployment zones. For additional information, refer to Section 4: Reference in this guide.
- Do not install switches and gauges in the driver or passenger knee impact areas.
- Provide adequate retention for wiring harnesses so they are clear of bolts, corners or edges which could abrade the wires during normal vehicle operation.
- Properly secure all wiring relocated or removed while working behind the instrument panel to prevent chafing, squeaks and rattles.
- Anticipate mis-routed wiring situations and protect all wiring from penetration by screws and raw edges.
- Weather-seal all electrical connectors exposed to the elements.
- Do not use quick splice connectors or wire nuts.
- Install the fuse panel so fuses are readily accessible.
- Make sure that connections are easily accessible for assembly and service.
- Inspect all Ford gauges, lights and switches for correct operation after instrument panel work is performed.
- Make sure submersible connectors do not lose their seals under extreme assembly conditions such as bending wires 90 degrees immediately after the connector.
- Whenever using connectors, use a socket (female) connector on the electrical source side and a plug (male) connector on the electrical load side to reduce the possibility of a short circuit when disconnected.
- Adherence to the above guidelines is not to be construed as approval by Ford Motor Company of any specific revisions or additions to the vehicles original electrical system.
- Document all revisions to the electrical system and place with the vehicle Owner's Literature. Color code and/or label all revisions or additions to wiring.
- Disconnect the negative battery cable of vehicles stored on-site to reduce the possibility of draining the battery by lights or other equipment.

Charging Margins

Generator output varies with engine speed and ambient temperature. The worst case for police vehicles is when the vehicle is idling for long periods of time on a very hot day. Lower engine speeds while idling, coupled with high underhood temperatures that may approach 93°C (200°F), combine to minimize power output from the generator. At the same time, electrical demand on the vehicle is often at its highest because the A/C loads are added to the usual electrical loads experienced in emergency situations.

POLICE MODIFIER GUIDE

SECTION 2 – GENERAL ELECTRICAL INFORMATION

Vehicle Component Electrical Loads

Vehicle component electrical loads are shown in the table below. Not all features are powered all the time, so actual vehicle loads on the power supply system will vary.

COMPONENT	AMPS
BASE	
MISCELLANEOUS BASE LOADS	20.5
COOLING	
COOLING FAN (INCREASE HIGH) 800W X 75%	45.5
CLIMATE CONTROL	
A/C CLUTCH	3.6
A/C FAN-TO-FACE — HIGH SPEED	28.0
A/C FAN-TO-FACE — M/H SPEED	11.6
HEATER FAN-TO-FOOT — M/H SPEED	11.2
HEATER FAN — DEFROST — HIGH SPEED	17.8
REAR CLIMATE CONTROL	18.8
LIGHTING	
EXTERIOR AND INSTRUMENT PANEL LAMPS (NON-DIMMABLE)	1.7
HEADLAMPS — LOW BEAM	10.1
HEADLAMPS — HIGH BEAM (INCREMENTAL)	10.2
INCANDESCENT BRAKE LIGHTS WITH CHMSL	1.6
HEATED FEATURES	
HEATED REAR WINDOWS	23.5
OTHER	
RADIO	3.0
FRONT WIPER LOW SPEED	4.0
ELECTRIC TRAILER BRAKE	3.0
TYPICAL VEHICLE LOAD = 140- 170 AMPS	

Typical Police Equipment

Loads for equipment commonly found on police vehicles are shown in the table below. Not all equipment will be operating at the same time, so actual loads on the power supply system will vary.

COMPONENT	AMPS
COMMUNICATIONS RADIO	4.0 (8.0 WITH MICROPHONE ACTIVE)
MOBILE DATA TRANSMITTER	3.0
LIGHT BAR	28-43
LIGHT BAR WITH ALL INTERNAL ACCESSORY LIGHTS ACTIVATED	36-63
SPOTLIGHTS (EACH)	7.3 HALOGEN BULB, 2.4 LED BULB
ALLEY LIGHTS (EACH)	1.0
RADAR	0.8
CAMCORDER	0.5

POLICE REAR POWER ACCESS

The rear power access lug is located behind the left hand load space trim panel.

POWERTRAIN CONTROL MODULE (PCM) — RED AREA

NOTICE: DO NOT make electrical connections to vehicle electrical systems not specifically designed for police equipment installations. Damage to the electrical system can occur.

Do not install any components into the PCM or PCM harness. Connecting into this system may affect engine and transmission operation. Connecting any aftermarket electrical equipment into the brake light circuit or any other circuit connected to the PCM, anti-lock brake computer, air bag system or any other vehicle system will cause a vehicle malfunction.

DISABLING BRAKE LIGHTS

Do not disable the brake light circuits for any reason. For additional information, refer to Section 1: General Information in this guide.

AUXILIARY POWER POINT (12V DC)

NOTICE: Do not plug optional accessories into the cigar lighter socket (if equipped).

Incorrect use of the lighter/socket can cause damage not covered by the warranty.

NOTICE: Power outlets are designed for accessory plugs only. Do not insert any other object in the power outlet as this will damage the outlet and blow the fuse. Do not hang any type of accessory or accessory bracket from the plug. Incorrect use of the power outlet can cause damage not covered by the warranty.

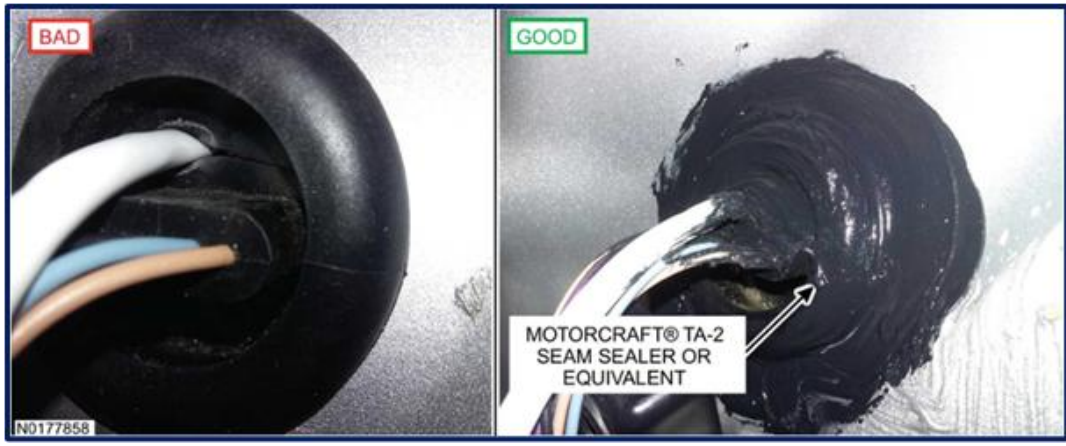
NOTICE: To prevent the battery from being discharged, do not use the power point longer than necessary when the engine is not running.

SEALING PASS-THRU POINTS/OPENINGS

Underbody

- Any holes in the body must be sealed with Motorcraft® Seam Sealer (TA-2-B).
- Any damaged parts must be replaced. Following are some examples:
- spare tire tub
- auxiliary A/C pass-through
- air extractors (replace if damaged)
- wiring grommets
- body plugs
- floor pan

Examples of wiring pass-throughs that were sealed incorrectly and correctly Proper care and due diligence must be used on all openings at any location on the vehicle from the dash panel to the rear of the vehicle.



SEALING PASS-THRU POINTS/OPENINGS (Cont'd)

Dash Panel

Any seals and/or holes in the dash panel must be replaced and/or properly sealed using Motorcraft® Seam Sealer (TA-2-b).

SEALING OPTION FOR BODY OPENINGS/PASS-THROUGH POINTS

- Pass-through or other openings of similar size should be sealed using the recommended foil-backed mastic patch.
- Foil-backed mastic patch should be used to cover and seal body openings.
- Part number for foil-backed mastic patch:
- Following are service part numbers for two different size foil-backed mastic patches:
- 4L3Z18203A16AA; size of patch - 1.5 x 147 x 330mm
- DA5Z65203A16A; size of patch - 1.5 x 100 x 300mm

DECOMMISSIONING

Vehicle Sealing of Aftermarket Equipment

At the end of its useful life as a police vehicle, many vehicles are decommissioned having lights, wiring and other equipment removed and vehicles are sold for other uses such as retail applications. The openings remaining in the body/components are potential leak paths for exhaust gas into the cabin under certain conditions. These openings must be sealed prior to the vehicle going to auction or any other application.

When customized equipment has been removed from your vehicle, body panels and seals may be compromised. Thoroughly inspect your vehicle for any signs where the equipment has been removed, for example: holes and damage to body seals.
Any openings should be sealed with a plug and a sealant. The opening can be modified to enable a plug to seat properly promoting a better sealing surface. The sheet metal surface with the opening should be treated to prevent corrosion prior to inserting the plug and sealant.
Any items that remain on your vehicle must be inspected and any sign of damage repaired immediately. Failure to follow this instruction may result in water and exhaust fumes entering the passenger compartment.
See your authorized ford dealer for more information and direction regarding proper sealing procedures.

COMMON FORD PLUG PART NUMBER	HOLE DIAMETER
W716284–S	0.859 inches / 21.83 mm
W714104–S	1.07 inches / 27.25 mm
W711539–S	1.378 / 35.0 mm
W651021–S	1.683 inches / 42.75 mm

Tools For Creating A Circular Opening

Two suggestions for tools that can be used for creating and/or modifying an existing opening for a plug are a Knockout Punch or Step Bit.

POLICE MODIFIER GUIDE

SECTION 2 – GENERAL ELECTRICAL INFORMATION

GENERAL GUIDELINES

- Provide circuit protection (fuses) for all wiring. The fuse rating should not exceed either the rated wiring current capacity or the total current requirements for all the add-on components on the circuit. Install fuses as close to the point of tapped power as possible.
- Document all revisions to the electrical system and place with the vehicle Owner's Literature. Color code and/or label all revisions or additions to wiring.
- Provide protective covering in all areas that could be damaged during normal equipment installations.
- Disconnect the negative battery cable of vehicles stored on-site to reduce the possibility of draining the battery by lights or other equipment.
- Do not allow control panels attached to the instrument panel to protrude into the driver and passenger air bag deployment zones. For additional information, refer to Section 5: Reference Information in this guide.
- Do not install switches and gauges in the driver or passenger knee impact areas.
- Inspect all Ford gauges, lights and switches for correct operation after instrument panel work is performed.
- Correctly secure all wiring relocated or removed while working behind the instrument panel to prevent chafing, squeaks and rattles.
- Provide adequate retention for wiring harnesses so that they are clear of bolts, corners or edges which could abrade the wires during normal vehicle operation.
- Anticipate misrouted wiring situations and protect all wiring from penetration by screws and raw edges. See Wire Routing for further information.
- Weather seal all exposed electrical connections exposed to the elements.
- Do not use quick splice connectors or wire nuts.
- Install the fuse panel so fuses are readily accessible.
- Make sure that connections are easily accessible for assembly and service.
- Make sure submersible connectors do not lose their seals under extreme assembly conditions such as bending wires 90 degrees immediately after the connector.
- Whenever using connectors, use a socket (female) connector on the electrical source side and a plug (male) connector on the electrical load side to reduce the possibility of a short circuit when disconnected.
- Supplemental restraint systems must remain intact as received from Ford Motor Company. Before modifications are done to the vehicle, the system must be disarmed by following the instructions provided in the current Expedition Workshop Manual.
- Adherence to the above guidelines is not to be understood as approval by Ford Motor Company of any specific revisions or additions to the vehicle's original electrical system.

KEEP ALIVE MEMORY (KAM) POWER

The electronic engine and transmission control modules require battery power to be supplied at all times to maintain the KAM. Keep this in mind when installing load disconnect switches or solenoids.

EQUIPMENT GROUNDING GUIDELINES

- Factory ground locations are not to be removed for any reason.
- Do not ground the body to the transmission or transmission crossmember. Ground accessories to the chassis or the vehicle battery.
- Splicing into circuitry relating to the electronic engine and/or transmission control systems is not acceptable because of the adverse effect on the electronic system operation.
- Protect exposed electrical connections.

WIRE INSULATION

- Polyvinyl Chloride (PVC), rated at 90°C (194°F), is the standard wire insulation that is acceptable for inside body use, but is not acceptable for underhood/underbody wiring.
- Hypalon insulation should be used on links only (Ford Specification ESB-M1L54-A).
- Cross-linked Polyethylene (XPLPE or SXL), rated at 135°C (275°F), is the required insulation for underhood/underbody applications (Ford Specification ESB-M1L123-A).
- GXL can be used as an alternate wire (Ford Specification ESB-M7L85B) as long as the concentricity specifications are met. To provide a water-resistant seal in conjunction with crimp connectors, a Duraseal crimp connector is recommended since it is designed to account for outside wire diameter that is smaller than the present SXL wire.

TERMINALS AND CONNECTORS

Connector Types:

- Submersible (sealed) — A connector capable of being immersed in water.
- Weather-resistant — A connector that will retain its sealing and connection qualities while being exposed to adverse weather conditions.
- Duraseal crimp — A supplier trade name for a sealed wiring repair or splice.

When a connection is not defined (typical situation — harness-to-harness connectors), the following suggestions should be implemented:

- Determine the connector type. If it will be located in a hostile environment, use a submersible (sealed) connector; if not, use an open connector. A hostile environment is defined as being exposed to water and/or salt accumulation and/or high temperatures (for example, underhood, exterior panels and footwells). Use in-line connectors with secondary locks to prevent the terminal from being pushed out.
  - Do not use single wires smaller than 14-gauge in a 2-way or larger weather-resistant connector (the very large style), since the wire may break during disengagement.

SECTION 2 – GENERAL ELECTRICAL INFORMATION

TERMINALS AND CONNECTORS (Cont'd)

- Use Hypalon, XLPE or Elexar insulation in submersible connectors to maintain sealing integrity. PVC is not acceptable because it cold flows and allows setting in a deformed pattern, therefore compromising the integrity of the seal.

- Determine the terminal type. Base your decision on wire gauge, current carrying capacity, connector type and insulation type.
  - Use non-detent low insertion force terminals whenever possible.
  - Do not use low insertion force female terminals in weather-resistant connectors.
  - Analyze circuit requirements (signal levels, current, voltage) to determine the correct plating material (such as gold). Use of non-plated terminals is not recommended.
  - Do not use plugs to seal holes in micropin connector grommets. It is very easy to forget to insert them during manufacturing and ruin the seal. Use a grommet with only the necessary number of holes or use dummy wires at least 600 mm (24 in) long.
  - Fully align connectors prior to terminal connection — terminal cavities should have minimum tolerance to prevent terminals from floating, bending or pin push-out during mating/engagement.
  - Make sure connectors of similar type and color can be identified by operator to eliminate crossed connections and minimize assembly time. Avoid using similar types and colors of connectors close together.
  - Be sure that connectors have positive locking devices that allow easy installation with a low insertion force and easy removal. The connector snap should be easily felt and heard.
  - Eliminate the use of edge board, tang-type and molded-over connectors. The use of blade-type weather-resistant connectors is restricted to high-current applications which cannot be handled by submersible connectors.

Circuit Protection and Electrical Load

- Modification to existing vehicle wiring should be done only with caution and careful consideration of effects on the completed vehicle electrical system. Anticipated circuitry should be studied to determine the required circuit protection and to avoid feedback loops.
- Added circuitry must be protected either by a base vehicle fuse or circuit breaker, or by a similar device supplied by the modifier.
- When adding loads to a base vehicle-protected circuit, make sure that the total electrical load through the base vehicle fuse or circuit breaker is less than the device's load rating.
- Use 80% of the fuse rating to determine maximum steady state load to reduce nuisance fuse failures.
- Use 135% of the fuse rating when sizing wiring to protect the circuit in the event of an overload. Fuses will last for 1 hour at 135% of their rating.
  - Total current draw is the sum of the base vehicle's circuit current requirement (measured with an ammeter) and the anticipated add-on component current requirements.
  - Never increase the rating of a factory installed fuse or circuit breaker.
  - If the total electrical load including additional electrical components on any circuit, is less than the fuse protection rating or the capacity of some limiting component (switch, relay), the items to be added can be connected directly to that circuit. The headlamp switch circuits should never have additional lighting or electrical components directly connected.
  - Added devices that exceed the current capabilities of the factory-installed system are best controlled through the use of a relay or separate switch. The coil of the relay can be fed from the circuit in the factory harness (now acting as a signal circuit) with added wiring providing feeds to the added electrical device. The relay selection is important and depends on current requirements, number of cycles expected in the relay lifetime, whether the relay is to be operated intermittently or for long periods of time and whether the relay is exposed to weather conditions or is installed in a protected area. When the current requirements of a circuit exceed the capacity of an available relay, the load should be reduced or divided through the use of additional relays.

WIRE PROTECTION REQUIREMENTS

General Notes

- Anticipate problems and design accordingly. Try to anticipate what could go wrong and modify your designs to address any adverse impact.
- Review all connector applications and electrical systems to determine the need for solder, grease, weather-resistant or sealed connectors. Make sure components and wire insulation are compatible with greased connectors (important for long-term durability).
- Make sure that drip loops or other means are provided to prevent water leakage into the vehicle through wiring assemblies that pass through the dash panel.
- Use greased or sealed connectors in floor pan troughs which are subject to moisture coming through the carpeting.
- Use XLPE insulation for uncovered runs that exceed 305 mm (12 in).

Electrical Protection

- Correctly route wires away from noise-generating wires or components. However, if routing near noisy wires or plugging into noisy components is unavoidable, additional protection must be designed into the harness.
- Shielding — Electro Magnetic Interference (EMI) — Consider shielding if you must route close to high-current or noisy circuits. Use shielded wire and ground one side. Seal all splices in wire assemblies that use bare coaxial shielding (braid or tape) for EMI suppression and insulate or tape over all shielding ends that terminate near any open connectors. This prevents splice and terminal shorts to the shielding. Minimize the length of conductors which extend beyond the shield. Failure to do this reduces the effectiveness of the shield.

SECTION 2 – GENERAL ELECTRICAL INFORMATION

WIRE PROTECTION REQUIREMENTS (Cont'd)

- Spike suppression, in general, is accomplished by connecting a diode or resistor-diode combination across the terminals of the noisy component. The diode should be sufficiently close to the component (both electrically and physically) so that inductive spikes are clamped off. Make sure the diode is connected with the correct polarity.

Correct routing and retention will reduce the likelihood of chafing or pinching. When this ideal routing is unattainable, the following additional protection is needed.

Mechanical/Environmental Protection

- Tape — Tape is the most basic means of protection. It contains the wires in a loose bundle and provides limited environmental protection. It does not protect against chafing and pinching.
  - Kendall Polyken Fiberglass Base Tape (Ford Specification ESB-M3G38-A) is used for engine compartment applications. This durable tape provides against cut-through and abrasion commonly found in underhood applications.
  - Polyken 267 is a substitute tape that may be used in lower temperature areas of the engine compartment (apron area).
- Convolute - Use convolute for all underhood/underbody applications or when increased temperature, abrasion or pinch resistance is required. Convoluted tubing comes in different diameters and materials to accommodate different temperature ranges and harness sizes.
  - Use polyethylene convolute when abrasion is the only consideration; this convolute is adequate up to 96°C (205°F) maximum. Use nylon convolute when underhood/underbody or abrasion and temperature are considerations; nylon convolute is adequate up to 177°C (350°F) maximum.
  - On all engine-mounted wiring or bend points, use vinyl tape on the outside of the convolute to prevent wiring from looping out. This tape must be able to withstand temperatures 135°C (275°F) or higher.
  - Tape convolute junctions with abrasion-resistant tape (Polyken 267, fiberglass).
- Scroll — Similar to convolute, but without the ridges. Scroll is used where harness rigidity is required, especially for maintaining critical locator dimensions. Use scroll for short lengths only, as it is quite inflexible.

NOTE: This is not meant to be an all-inclusive list of methods for physically protecting the wires. There are other means of protection available that are not listed.

Grommets and Sealing Requirements

Any additional wiring routed through sheet metal must pass through a grommet that both seals the opening and locates the wire(s). Two-piece grommets (rubber with plastic inserts) are recommended to facilitate installation and retention.

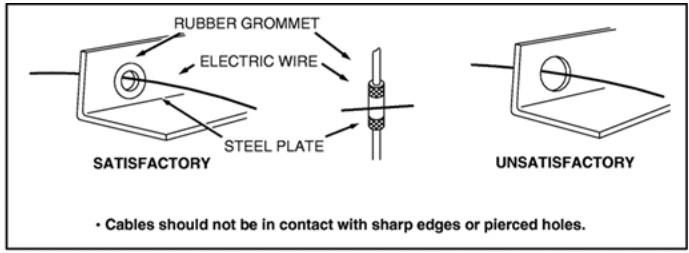
- Locate grommets so they are accessible for correct seating (achieved by pulling) in sheet metal holes.
- Ramp grommets at the insertion end to facilitate installation and sealing.
- Be sure the direction of the hole punch is in the direction of grommet seating and the hole is burr-free.
- Make sure the grommet molding compound will adhere to the harness to prevent slippage.
- Make sure the grommet will withstand the environment (temperature, splash).
- Be sure that holes are large enough to allow the harness to be installed without causing circuit damage.
- Use adhesive tape on main trunks or branches with at least a 50% overlap to prevent wicking through grommets. Be certain to diaper- wrap the takeouts.

Wire Routing

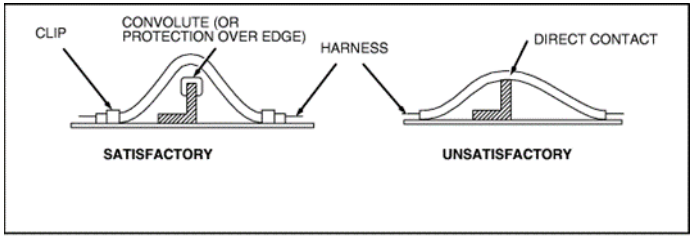
WARNING: Do not place electrical component attachments or ground screws adjacent to vehicle fuel tanks, fuel filler pipes, fuel lines, fuel vapor lines or carbon canisters. Failure to follow these instructions may result in personal injury in the event of a collision.

Wire harness routing should conform to the following:

- Protect wires routed through holes in sheet metal or castings with a grommet whether or not conduit is used (see figure below).



- Route wires to avoid metal edges, screws, trim fasteners and abrasive surfaces. When such routing is not possible, use protective devices (shields, caps) to protect the wires. Cover metal edges with a protective shield and fasten the wiring within 76 mm (3 in) on each side of the edge (see figure below).



- Route wires to provide at least 76 mm (3 in) of clearance to moving parts in their extreme movement location, unless positively fastened and protected by a conduit.
- Avoid wire routing without conduit in areas where temperatures exceed 82°C (180°F). Maintain a minimum clearance of 152 mm (6 in) from exhaust system components. Heat insulation and heat shields must be used on the wires routed in high temperature areas.
- Make certain all underhood or underbody wiring is cross-linked polyethylene high temperature insulation wire with a 135°C (275°F) minimum rating, consistent with SAE specification J1128 Type SXL wire. Do not use normal PVC wire in underhood or underbody applications.

POLICE MODIFIER GUIDE

SECTION 2 – GENERAL ELECTRICAL INFORMATION

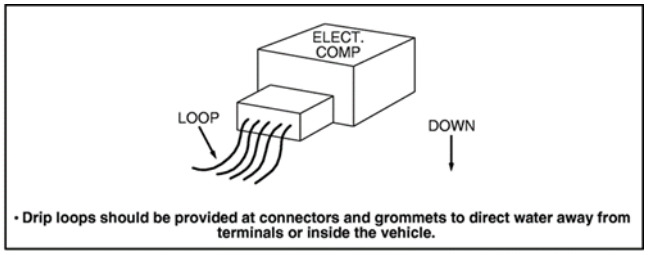
WIRE PROTECTION REQUIREMENTS (Cont'd)

- Make sure all ground locations are readily accessible for installation, service and verification.
- Do not place ground attachments in high-splash areas.
- Do not route underbody wiring over the exhaust system.
- Route the underhood/underbody wiring in conduit for protection. Minimum conduit rating is 177°C (350°F).

Wire Retention and Routing

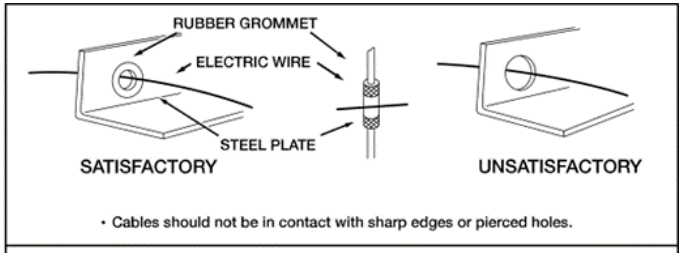
Use the following criteria to determine the location of retainers:

- Size and weight of wire bundle.
- Holes with poor accessibility that prevent installation of locators.
- Movement of wires that can result in abrasion, squeaks and rattles.
- When wiring is routed between 2 members where relative motion can occur, secure the wiring to each member with enough wire slack to allow flexing without damaging the wire.
- Wiring exposed to weather must provide a drip loop to prevent moisture from being conducted into the device through the wire connection (see figure below).

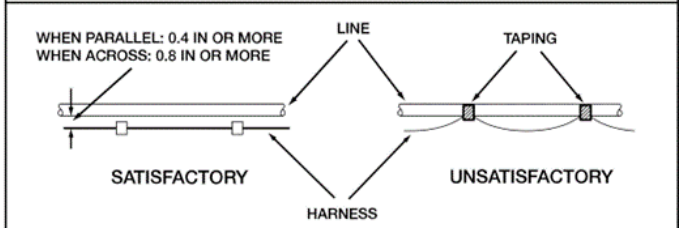


• Drip loops should be provided at connectors and grommets to direct water away from terminals or inside the vehicle.

- Avoid routing wires into areas exposed to wheel splash. When such routing cannot be avoided, adequate clipping and/or protective shields are required to protect the wires from stone and ice damage. Allow adequate slack in wiring between the engine and stationary components to compensate for engine roll.
- Avoid routing wires under the frame side members or at points lower than the bottom frame flange.
- Use plastic cable ties for bundling only (securing to other wires).
- The wire retainers and grommets installed by the assembly plant are usually designed to accommodate only the Ford-installed wires. Additional wiring or tubing should be retained by additional clips. When additional wiring or tubing are routed through sheet metal panels, new holes with correct wire protection and sealing must be used.



• Cables should not be in contact with sharp edges or pierced holes.



• Harnesses should not be taped to fuel lines or other lines. A sufficient clearance should be maintained between harness and lines.

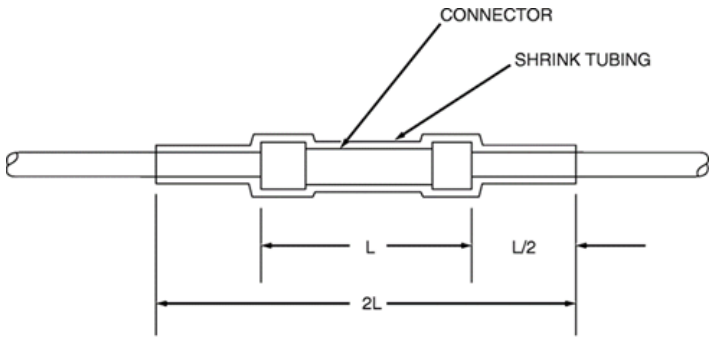
For retainer screws, the following guidelines apply:

- Avoid using fasteners that are too long for the application or are in an area which might damage vehicle components, including wiring, brake lines, fuel tank and lines, powertrain components, exhaust system and suspension.
- Do not use pointed screws for attachments. Also check that screws used in the vicinity of the wiring are blunt-ended.
- To minimize the potential for wiring shorts, do not use drill point screws. Trim components (including wiring shields) should use pin-type attachments instead of screws.
- Always check areas that screws protrude into for verification that an interference condition to other components does not exist.
- Make sure that retainers used are capable of withstanding the environment over the vehicle's life expectancy.

Splices and Repairs

For quality splicing and to reduce potential problems, the following guidelines are recommended:

- Stagger the splices within a harness to reduce increased harness diameter. Splice only on straight areas as installed, not on bends.
- Strip wire ends making sure that individual conductor strands are not damaged.
- When soldering, make sure an adequate mechanical joint exists before applying solder. Use only resin-core solder. Acid-core solder should not be used since it may result in corrosion.
- For crimp joints, use butt-type metal barrel fasteners and the correct tool at the appropriate setting for the wire size (such as Motorcraft® Crimp Tool S-9796) specifically designed for this type of work.
- Make sure splice joints are adequately sealed and insulated. In an outside environment, use Duraseal butt connectors or equivalent. A durable substitute splice joint can be achieved by using a bare metal barrel, crimping, flow-soldering and covering with shrink tubing. Quality electrical tape can be used inside the vehicle but is not recommended for an outside environment.
- Be sure the new wire is not a lesser gauge than its original mating wire.

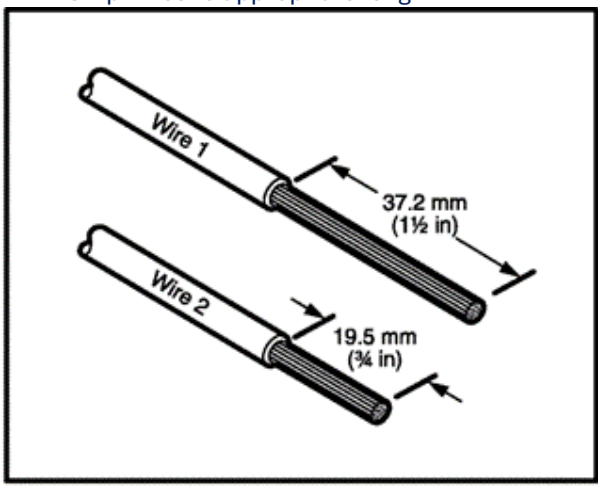


SECTION 2 – GENERAL ELECTRICAL INFORMATION

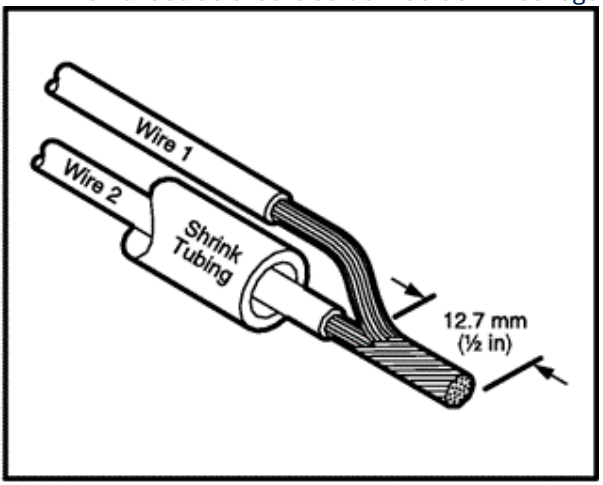
WIRE PROTECTION REQUIREMENTS (Cont'd)

Recommended Splicing Method — Solder (For 16 AWG and Smaller Diameter Wire Only)

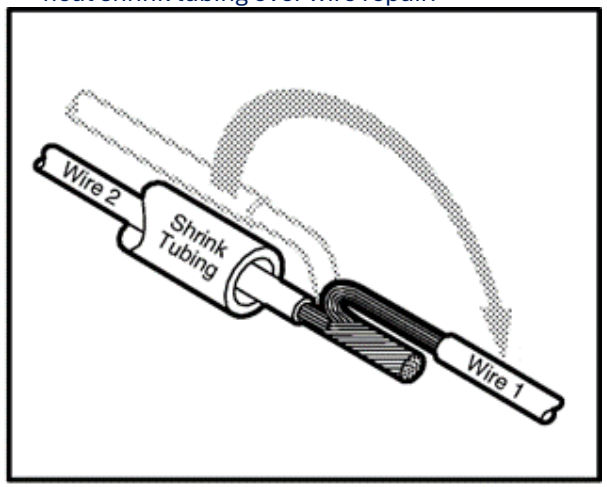
1. Disconnect the battery ground cable.
2. Strip wires to appropriate length.



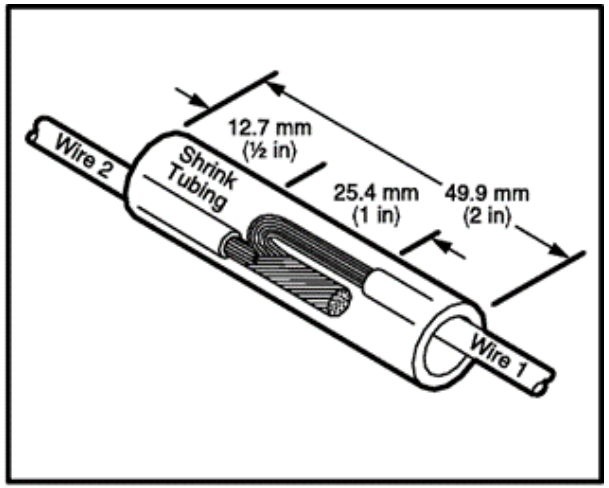
3. Install heat shrink tubing.
4. Twist the wires together.
5. NOTE: Use resin-core mildly-activated (RMA) solder. Do not use acid-core solder. Solder wires together.



6. NOTE: Wait for solder to cool before moving wires. Bend wire 1 back in a straight line.
7. NOTE: Overlap tubing on both wires. Evenly position heat shrink tubing over wire repair.



8. Use a shielded heat gun to heat the repaired area until adhesive flows out of both ends of the heat shrink tubing.



9. Reconnect the battery ground cable. Sealed Connectors

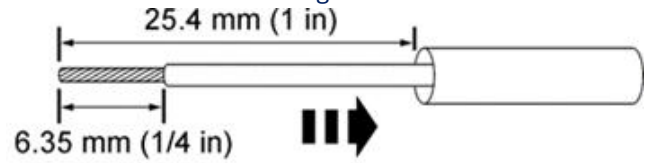
FORD PART NUMBER	PART NAME	CLASS
E6FZ-14488-A	BUTT CONNECTOR GAUGE: 18-22, COLOR: RED	C
E6FZ-14488-B	BUTT CONNECTOR GAUGE: 14-16, COLOR: BLUE	C
E6FZ-14488-C	BUTT CONNECTOR GAUGE: 10-12, COLOR: YELLOW	C

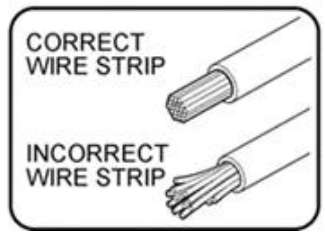
Heat Shrinkable Tubing (Heat Shrink) (Ford Specification ESB-M99D56-A2)

Heat shrinkable tubing is available in various diameters for different splice sizes and configurations. When shrunk, it forms a small, flexible hermetic seal. Other methods (tape, PVC mold) do not provide a hermetic seal and are not recommended. Splice balancing is critical with heat shrink insulation. If the splice is extremely unbalanced (more circuits on one side than the other), heat shrink insulation will not provide a correct seal. Evaluate the use of double terminals instead of splices where practical in these situations.

Recommended Splicing Method — Crimp (For 10–22 AWG Diameter Wire to Like Wire Diameter)

1. Disconnect the battery ground cable.
2. Strip wires to appropriate length.
3. Install heat shrink tubing.





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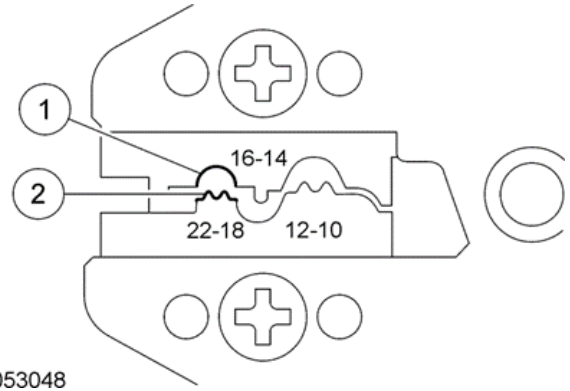
WIRE PROTECTION REQUIREMENTS (Cont'd)

4. Select the appropriate wire splice for the wires to be spliced from Rotunda Wire Splice Kit 164-R5903.
5. NOTE: Rotunda 164-R5901 Pro-Crimper supplied with the wire splice kit is the only tool that can be used with these splices.
   Identify the appropriate chamber on the Rotunda Pro-Crimper by matching the wire size on the dies with the wire size stamped on the butt splice.
   i. Cavity
   ii. Indenter



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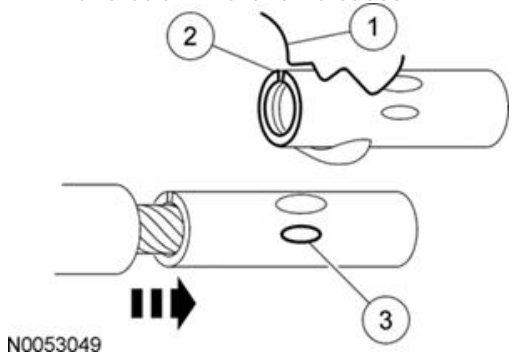
6. Crimp the connector.
   i. Center one end of the wire splice in the appropriate crimping chamber.
   ii. Insert stripped wire into the barrel.
   iii. Holding the wire in place, squeeze the tool handles until ratchet releases.



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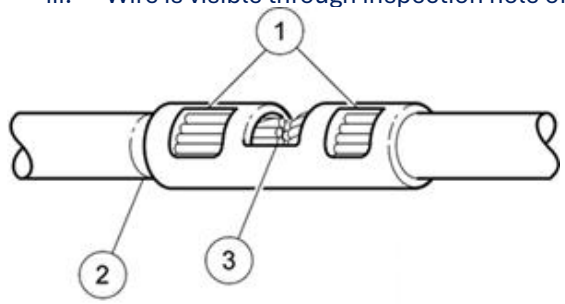
7. Repeating Step 6, crimp the other half of the splice.
8. Check for acceptable crimp.
   i. Crimp should be centered on each end of the butt splice.
   ii. Wire insulation does not enter butt splice.
   iii. Wire is visible through inspection hole of



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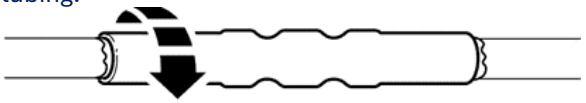
9. Evenly position supplied heat shrink tubing over wire repair.
10. Use shielded heat gun to heat the repaired area until adhesive flows out of both ends of the heat shrink tubing.



11. Reconnect the battery ground cable.

HOW TO CHANGE OPTION CONTENT

Courtesy Lamp Disable (Dark Mode)

Move the panel dimmer control to the full down position, past the detent, to prevent the interior lights from illuminating when the doors are opened.

Rear Power Window Disable

The rear power windows of the Expedition SSV can be disabled by disconnecting the rear window motor connectors (C701 [LH] and C801 [RH]). These connectors are located inside the door, behind the door trim panel and must be secured to prevent interference with the window mechanisms. While they are disabled, the master window control switch will not control the rear windows. Refer to Expedition Wiring Diagrams Manual for additional power window wiring information.

Ignition Run Power Circuit

To obtain an Ignition Run Power Circuit you will need to re-purpose one of the Cigar Lighter/Power Outlets in the IP. The outlets are powered by the PDB as follows:

- Fuse 27 (20A) Cigar Lighter Front/Power Outlet 1 CBB27A (GN-BN)
- Fuse 28 (20A) Power Outlet 2 CBB28 (GY-VT)

For further schematic information regarding Cigar Lighter / Power Outlet wiring please refer to https://www.motorcraftservice.com

WIRING REFERENCE INFORMATION

Ordering Information

To obtain information about ordering complete copies of Ford or Lincoln/Mercury publications, call 1-800-782-4356. Available publications include Workshop Manuals, Wiring Diagrams, PC/ED Manuals and Owner's Literature. In addition, a publications order form can be obtained by writing to: Ford Publications, c/o Helm Inc., P.O. Box 07150, Detroit, MI 48207.

SECTION 3 - INSTALLATION CONSIDERATIONS

MOBILE RADIO INSTALLATION GUIDELINES

NOTICE: This information has been prepared for use by persons installing 2-way radio equipment (transmitters and receivers) in vehicles. It has been prepared in accordance with current engineering principles and generally accepted practices, using the best information available at the time of publication. These guidelines are intended to supplement, but not to be used in place of detailed instructions for such installations which are the sole responsibility of the manufacturer of the land mobile radio. Since it is not possible to cover all possible installations of 2-way radio equipment, Ford Motor Company cannot be held responsible for incidental or consequential damages arising from the use of the information contained herein. Certain land mobile radios or the way in which they are installed may affect the vehicle operations such as the performance of the engine and driver information, entertainment and electrical charging systems. Expenses incurred to protect the vehicle systems from any adverse effect of any such installation are not the responsibility of Ford Motor Company.

General Information
Ford Motor Company vehicles are designed and tested for safe operation with correctly installed and used land mobile/amateur radio communication equipment with up to 100 watt transmitter power.

Special design considerations are incorporated into all Ford vehicle electronic systems to provide immunity to radio frequency signals. To maintain compatibility with vehicle electronic systems, mobile 2-way radio and telephone equipment must be installed correctly by trained personnel, observing these general guidelines:

- Power connections should be made directly to the battery and fused as close to the battery as possible. Avoid using cigar lighter or power point receptacles as power sources for radio communication equipment.
- Antennas for 2-way radios should be mounted on the roof or the rear area of the vehicle. Care should be used in mounting antennas with magnet bases, since magnets may affect the accuracy or operation of the compass on vehicles, if so equipped.
- The antenna cable should be high quality, fully shielded coaxial cable, and kept as short as practical. Avoid routing the antenna cable in parallel with vehicle wiring over long distances.
- Carefully match the antenna and cable to the radio to achieve a low Standing Wave Ratio (SWR) and to avoid radio frequency currents on the antenna cable shield.

Check installations for possible interference between the communications equipment and vehicle electronics. Mobile radio equipment with greater than 100 watts output may require special precautionary measures beyond those outlined in this document.

This Guide is a supplement to the radio manufacturer's installation instructions for installing communication equipment in Ford vehicles. Additional sources of information are listed on page 3-4.

Radio transmitters are regulated by the Federal Communications Commission (FCC) in the United States. Compliance with FCC regulations is the responsibility of the manufacturer and/or user of transmitter equipment and not Ford Motor Company.

Installation Guidelines
WARNING: Do not mount any transceiver, microphones, speakers or any other item in the deployment path of the airbag system. Failure to follow these instructions may result in personal injury.

Transceiver Location
Select a transceiver location that provides a solid mounting point, does not interfere with the vehicle operator controls and provides adequate ventilation.

Before using screws to mount the transceiver equipment, be sure to check for vehicle wiring under the carpet or behind the instrument panel which could be pinched, cut or otherwise damaged.

Radio Wiring and Routing
Make transceiver power connections directly to the battery and appropriately fused as close to the battery as possible. A weatherproof fuse holder is recommended. Twist the positive and negative power leads together to enhance noise immunity.

Use caution when routing wires between the passenger and engine compartments to avoid chafing or pinching of wires. Use grommets over any exposed sharp edges and strain reliefs to keep wires in place. Seal all holes to prevent moisture intrusion.

Route and secure all underhood wiring away from mechanical hazards such as exhaust manifolds steering shaft, throttle linkage, and fans.

Maintain as much distance as possible between mobile radio power leads and the vehicle's electronic modules and wiring. Avoid running power leads in parallel with vehicle wiring over long distances.

NOTE: On some Ford vehicles the rear window contains the entertainment radio antennas (AM and FM). Avoid using the rear window to mount mobile radio antennas in these vehicles.

Antenna Location and Installation
Permanently installed antennas are preferable over magnetic, glass or body lip mounts for anything other than for low power or temporary installations. Most of these alternate antennas can reflect significant power back at the feed point; this reflected power could then radiate from the feedline inside the passenger compartment and be picked up by the vehicle wiring. However, a magnetic-mount antenna is a good tool for checking the proposed fixed antenna location for unwanted effects on the vehicle since antenna location is a major factor in these effects.

MOBILE RADIO INSTALLATION GUIDELINES (Cont'd)

Glass-mounted antennas should be kept as high as possible in the center of the rear window or windshield. Some vehicles use glass that contains a thin metallic coating for defrosting or to control solar gain; glass mount antennas may NOT function correctly when mounted on this type of glass. (Ford Privacy Glass contains such a coating.) Also, refer to the antenna manufacturer's recommendations.
If a magnetic mount antenna is used, take care to locate the magnetic base in a location which avoids interference to the vehicle's compass mechanism, if so equipped. Also, some Ford vehicles use non-metallic body panels (decklids, etc.). If metallic backing panels are used, do not block the reception paths for factory installed antennas, such as Global Position Satellite (GPS) transceivers, if so equipped.

NOTE: To maintain proper operation, periodically check the antenna installation for correct SWR and any signs of damage or deterioration.

Antenna Tuning: It is important the antenna be tuned correctly and reflected power be kept to less than 10% (VSWR less than 2:1).

Antenna Cable Routing

Always use a high-quality, 1-piece coaxial cable (at least 95% shield coverage). Connector quality and termination techniques are just as important. The ARRL handbook provides excellent guidelines for terminating coaxial cables.
Treat antenna cable in the same way as the control and power cables. Avoid sharp edges and pinches and keep the cable as short as possible. Also, avoid routing the antenna cable in parallel with vehicle wiring over long distances it is necessary to cross over wiring cross at right angles. In some cases, additional shielding between the antenna cable and the vehicle wiring may be helpful.

Additional Information

Troubleshooting

Should vehicle-radio interaction develop following installation, the source of the problem should be identified prior to further operation of the vehicle. Most interaction problems can be eliminated by following these installation guidelines.
Possible causes of vehicle-radio interaction include:

- Antenna location (move antenna to another position)
- Antenna feed line routing (locate as far as possible from vehicle electronics and wiring)
- Inadequate shielding or loose/corroded connectors associated with the antenna feed line
- Mismatched antenna or high SWR
- Power feeds not connected directly to the vehicle battery
- Power feed routing (locate as far as possible from vehicle electronics and wiring)

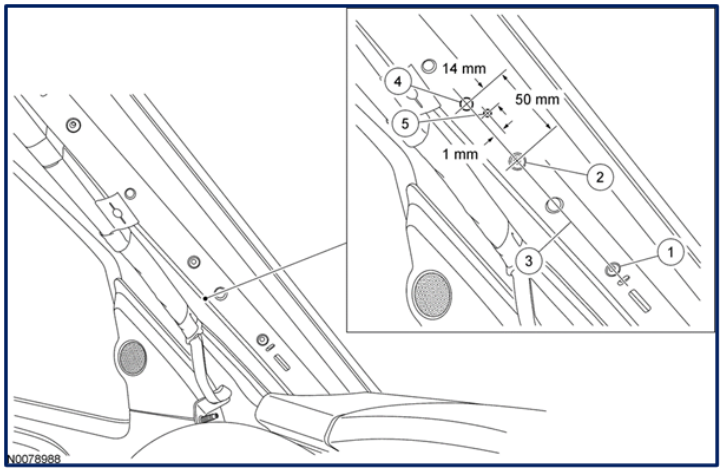
If any vehicle radio interaction problems exist after following these guidelines, contact the radio equipment manufacturer for additional assistance.

Additional Sources of Information

Radio Frequency Interference: How to Find It and Fix It
ISBN: 0-87259-375-4,
The American Radio Relay League, Inc. Newington,
Connecticut 06111-1494,
Phone 203-666-1541 / Fax 203-665-7531

Giving 2-Way Radio Its Voice (booklet)
Champion Spark Plug Company,
Automotive Technical Services Dept.,
P.O. Box 910, Toledo, Ohio 43661.

Spotlight Installation Location



ITEM	DESCRIPTION
1	SIDE CURTAIN TETHER ANCHOR BOLT HOLE
2	A-PILLAR ASSIST HANDLE BRACKET LOWER MOUNTING BOLT HOLE
3	CENTER LINE
4	SPOTLIGHT SHAFT HOLE
5	SPOTLIGHT MOUNT LOWER BOLT HOLE

1. Mark a center line between the center of the side curtain tether anchor bolt hole and the A-pillar assist handle bracket lower mounting bolt hole. Extend the center line past the A-pillar assist handle bracket lower mounting bolt hole by at least 50 mm (1.97 in).
2. Locate the spotlight shaft hole 50 mm (1.97 in) above the center of the A-pillar assist handle bracket lower mounting bolt hole on the marked center line.
3. Locate the spotlight mount lower bolt hole 14 mm (0.55 in) below the center of the spotlight shaft hole and 1 mm (0.04 in) forward of the marked centerline.

POLICE MODIFIER GUIDE

SECTION 3 - INSTALLATION CONSIDERATIONS

PUSH BUMPERS

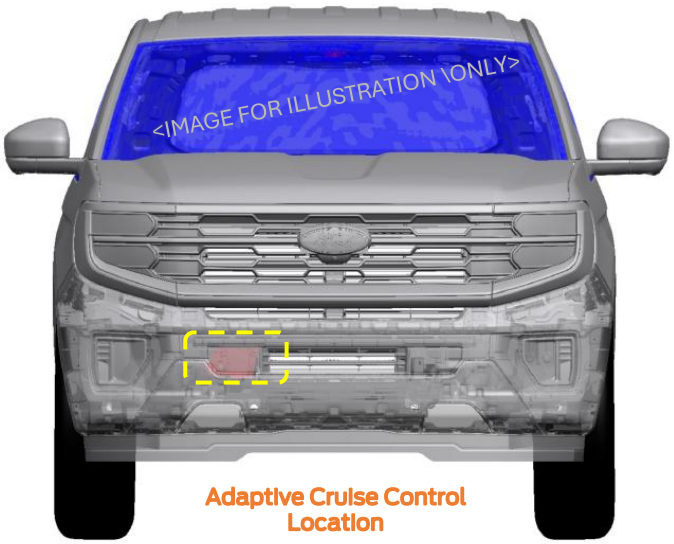
Ford Motor Company understands it may be desirable to install a push bumper mounted on the front of emergency vehicles. The installation of push bumpers may adversely affect certain safety systems and/or performance aspects of your vehicle. You should consider the following when deciding whether to install a push bumper, the type of push bumper, and the appropriate installation.

Effect on Driver Assist Features

Driver assist features require sensors and cameras to monitor areas around the vehicle. Some push bumper designs may block or restrict the ability of the sensors and cameras to monitor the area around the vehicle. This could prevent the driver assist feature(s) from performing as designed and provide the intended safety benefit.

NOTE: Adaptive Cruise Control (ACC) feature radar projects through the lower fascia, identified in yellow box in the image below.

WARNING: The Push Bumpers cannot obstruct the Adaptive Cruise Control radar 'Field of View'. (See Section 8 for further details.)



Effect On Air Bag Deployment

Different push bumper designs have different deformation characteristics in a crash situation that may or may not affect the deployment of air bags. Without the benefit of crash tests on vehicles equipped with push bumpers (there are a number of different styles available), it is the opinion of Ford Motor Company that installation of some push bumpers could affect the timing of the air bag deployment. Use of a push bumper that mounts solely to the vehicle's bumper should not have a significant effect upon air bag deployment.

Effect On Weight Distribution

The balance and weight distribution of a vehicle is carefully planned to achieve optimal stability and handling. Push bumpers can change this weight distribution by adding excessive weight to the front of the vehicle. There are many different styles of push bumpers available.
Depending on the mounting and weight of the push bumper to be installed, it could have an adverse effect on the handling of a vehicle. Always verify the vehicle ride height after the adding a push bumper. For additional information, refer to Section 1: General Information in this guide. Adjust the ride height if the measurements are not within specifications.

Effect on Airflow

The powertrain cooling system on a vehicle relies on proper airflow through the radiator to keep the powertrain at its proper operating temperature. When adding a push bumper to a vehicle, make sure this airflow is not obstructed, especially when light and sirens are mounted on the push bumper. Reduced airflow could put additional strain on the cooling system and shorten the operational life of the related components. Elevated temperatures may also result in a reduced performance mode of operation intended to prevent temperature increase that may operate in a reduced power mode. During the installation process, keep the placement of components away from the grille area of the vehicle. For any components mounted in the grille area above the bumper, use factory-installed locations and do not exceed sizing of factory-installed components to maintain required airflow. Do not mount equipment below the bumper in front of the lower front fascia opening.

Siren and Grille Lights

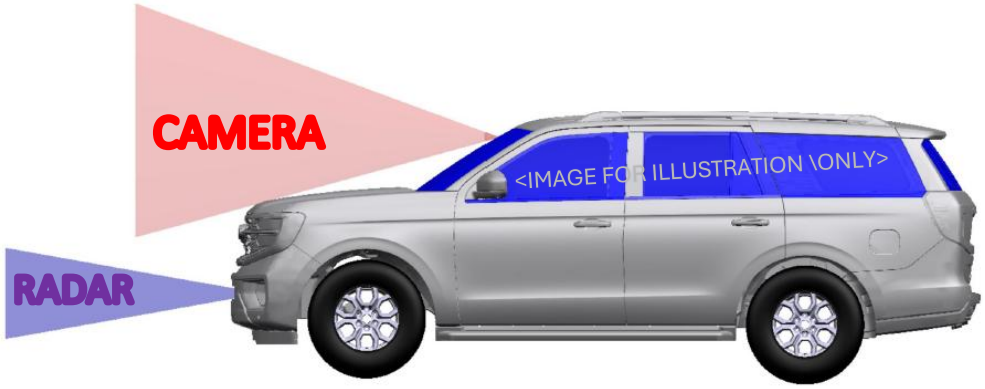
The engine cooling system relies on correct airflow through the radiator to keep the engine at its correct operating temperature. When adding sirens and grille lights to a vehicle, make sure this airflow is not obstructed. Reduced airflow could put additional strain on the cooling system and shorten the operational life of related components. During the installation process, keep the placement of components away from the grille area of the vehicle.

SECTION 3 - INSTALLATION CONSIDERATIONS

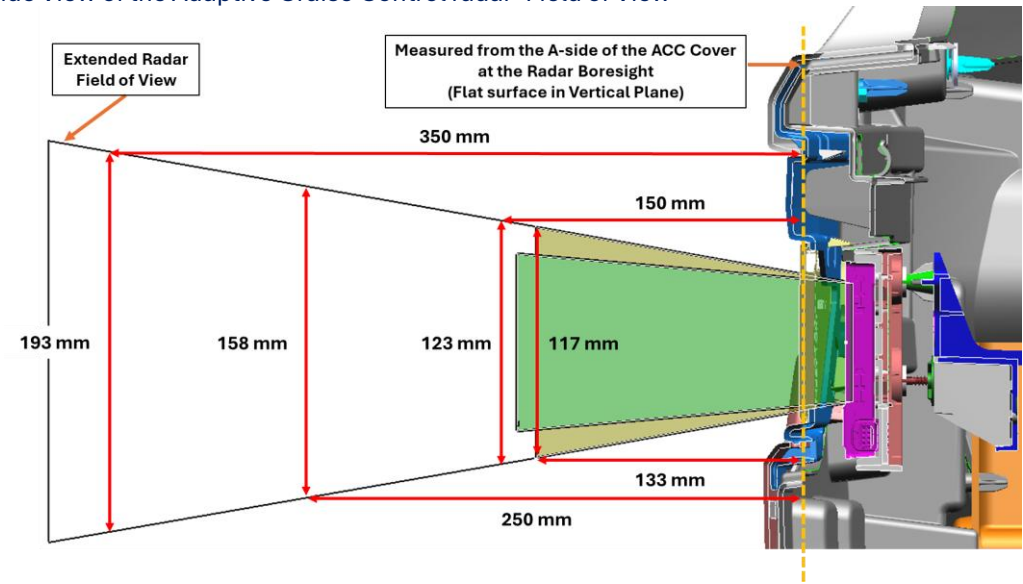
CAMERA AND RADAR 'FIELD OF VIEW'

Detailed dimensional info for locations, to avoid the Radar Signal. And Top Bar info – to avoid the Front Facing Camera, in the windshield.

Note: CAD file can be provided upon request from the Ford Pro Body Builder Advisory Service, https://www.fordpro.com/en-us/upfit/bbas/
(Reference CAD File: FNA10657553 – to be updated)

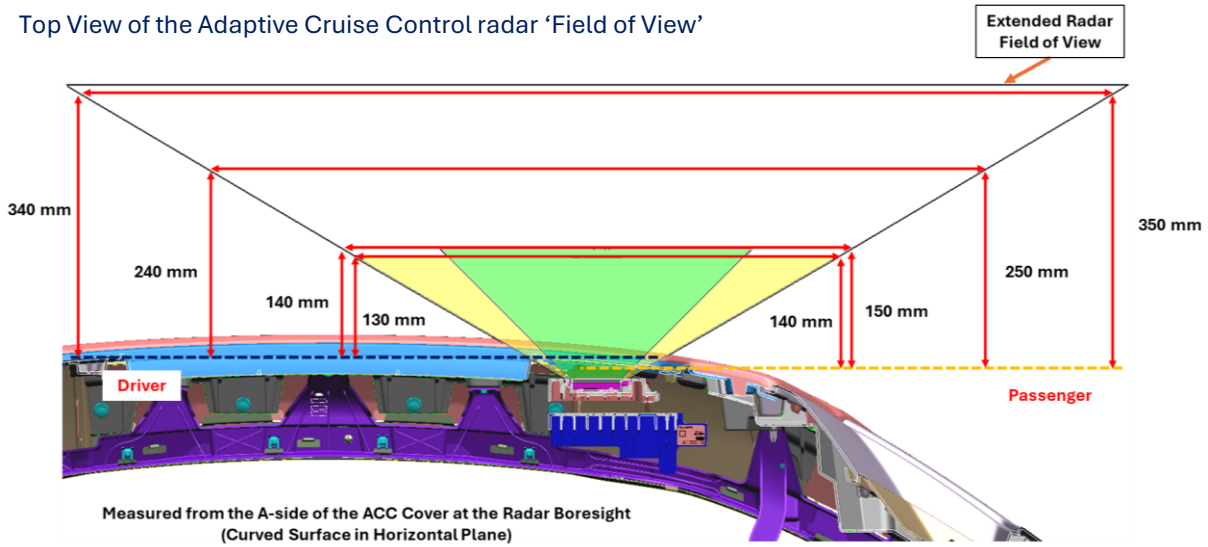


Side View of the Adaptive Cruise Control radar 'Field of View'



Additional Information:
Adaptive Cruise Control Expedition SSV Radar Clearance Zones

Top View of the Adaptive Cruise Control radar 'Field of View'



YELLOW ZONE

The yellow zone is the radar's "keep out zone" or "package protect zone." No other surfaces besides the surface the radar is designed to see through is allowed. This includes license plates, brackets, screws, clips, NVH foam, wire routing, etc.

This zone needs to be free of metal (including chrome) or carbon-fiber

GREEN ZONE

The green zone is the zone that the radar operates, the radar "field of view," which is encapsulated by the yellow "keep out zone."
Material in this zone is compatible with the radar operating frequency and is a material that is optimized for the radar transmissivity.

VEHICLE INTERIOR PARTITION INSTALLATION GUIDELINES

Ford Motor Company understands it may be desirable to install partitions between certain areas inside the vehicle. The installation of partitions may adversely affect certain safety systems and/or occupants and K-9 passengers. You should consider the following when deciding whether to install a partition, the type of partition, and the appropriate installation.

WARNING: Side curtain deployment drawing are shown in Section 5: Reference Information. Review the deployment drawings before installing a partition or other equipment to make sure that there is no deployment interference. Failure to follow these instructions may result in personal injury.

WARNING: The partition and the installation hardware of the partition must not interfere with the correct operation of the safety belt, safety belt retractor, side impact sensor and the safety belt height adjusters. Failure to follow these instructions may result in personal injury.

WARNING: Installation of prisoner partitions may increase the risk of injury to front seat occupants if the vehicle is impacted from a high-speed rear-end collision. This risk should be balanced by the law enforcement agency against the risk of injury to the officer associated with prisoner transportation. Failure to follow these instructions may result in personal injury.

Effect on Air Bag Deployment

Care must be taken when selecting and installing partitions to prevent the partition from restricting the deployment path of air bags, routing of air bag wiring to the air bags and aftermarket police equipment (examples include, lights, siren, radios, antenna, video, etc.) wiring that may use the same routing path and restrict/prevent air bags from deploying. If the partition restricts the deployment path, the air bag may not fully deploy and/or its rate of deployment changed such that it will not provide the designed protection for the vehicle. Damage to the wiring and/or connectors that control the deployment of the air bags may prevent the air bag from deploying either fully or at the intended timing.

Occupant Protection

For air bags to perform as designed, a vehicle upfit must not affect the as-designed full deployment and timing of deployment. Federal Motor Vehicle Safety Standards (FMVSS) and Canadian Motor Vehicle Safety Standards (CMVSS) provide information regarding occupant area requirements. FMVSS/CMVSS requirements should be consulted when selecting and installing a partition and the occupant area created. Occupant safety can also be affected by contact with a hard surface (i.e., steel, etc.) or with aftermarket partitions and equipment, as a result of, for example, traffic collision, emergency response-type driving conditions, etc.

Occupant Comfort

The design of the partition may affect air flow from the vehicle climate control (heating/cooling) system if air flow inside the vehicle is restricted. Vehicle climate control venting can be considered with the design of the partition for temperature considerations.

Interior Equipment Mounting

WARNING: Interior trim panels should not be used for mounting police equipment.

SEATBELT OPERATION

WARNING: The partition and the installation hardware of the partition must not interfere with the proper operation of the safety belt, safety belt retractor, side impact sensor and the safety belt height adjusters. Failure to follow these instructions may result in personal injury.

AIRBAG, SAFETY RESTRAINT SYSTEM AND SIDE IMPACT SENSOR COMPONENT DESCRIPTION AND LOCATION

The front safety belt retractors are located in the base of the B-pillars. The pretensioner located in the buckle is referred to as the safety belt buckle pretensioner. In the event of an air bag deployment, pretensioners provide improved occupant protection by rapidly removing slack from the safety belt. Removing slack from the safety belt helps to correctly position the occupant and allows for maximum effectiveness of the safety belts and the air bags.

- Do not use the safety belt retractor bolts for mounting the partition.
- Do not mount any partition hardware on the B-pillar.
- Do not mount any partition hardware that will interfere with the correct sealing of the door.

WARNING: The front side impact sensors are located in the front doors. These are pressure sensors that measure the pressure change in the front door during an impact. Do not mount anything on or in the door. Do not cut any holes in the door sheet metal, trim or water seals. Failure to follow this instruction may cause personal injury.

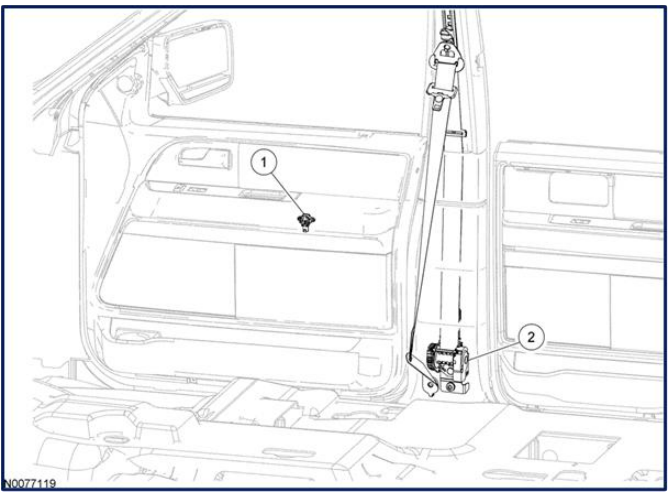
Vehicle Design and Component Location

Restraint system component location, airbag location and airbag deployment drawings are provided in Section 5: Reference Information. Consult the drawings before equipment is installed inside the passenger compartment to make sure that the mounted equipment does not interfere with restraint and/or airbag deployment.

POLICE MODIFIER GUIDE

SECTION 3 - INSTALLATION CONSIDERATIONS

AIRBAG, SAFETY RESTRAINT SYSTEM AND SIDE IMPACT SENSOR COMPONENT DESCRIPTION AND LOCATION (Cont'd)



ITEM	DESCRIPTION
1	SIDE IMPACT SENSOR
2	FRONT SAFETY BELT RETRACTOR

CONSOLE DESIGN AND INSTALLATION

Restraints Control Module (RCM)

WARNING: Do not relocate the Restraints Control Module (RCM) or modify its installation in any way. Failure to follow these instructions may result in personal injury.

The RCM is mounted on the center tunnel under the carpet (under the first-row bench seat if equipped). The RCM orientation is critical for correct operation of the restraint systems. Do not use the RCM mounting bolts as attachment points for equipment.

Air Bag Deployment Interference

WARNING: Side curtain deployment drawing are shown in Section 5: Reference Information. Review the deployment drawings before installing a partition or other equipment to make sure that there is no deployment interference. Failure to follow these instructions may result in personal injury.

WARNING: Do not place objects or mount equipment in front of the air bag module cover or in front seat areas that may come in contact with a deploying air bag. Dash, tunnel or console-mounted equipment should be placed within the specified zone. Dash, tunnel or console-mounted equipment should not be placed outside of the specified zone. Failure to follow these instructions may result in personal injury.

WARNING: Do not mount equipment between the side of the front seat and the door trim that would block deployment of the side air bag. Failure to follow these instructions may result in personal injury.

Driver/passenger air bags affect the way police equipment can be mounted in police vehicles. Any surfaces that could come into contact with an air bag during deployment must not damage the air bag or alter its deployment path. Sharp edges, corners or protrusions could damage the nylon air bag material and reduce the effectiveness of the air bag. Do not mount or place any objects in the deployment path of an air bag. Air bags must be allowed to fully deploy without restriction. The deployment of air bags is not compatible with any configuration of police equipment mounting that places objects in the air bag deployment path. Equipment mounted or placed in the deployment area of an air bag will reduce the effectiveness of the air bag, damage the air bag and potentially damage or dislodge the equipment.

Seat Bolts

NOTICE: Do not install longer seat bolts if reinstalling seats.

The vehicle safety belts and seat assemblies are factory installed in their correct location. Seat attaching bolts are not to be used as attachment points for any equipment. Any added material between the seat bolt and the seat frame could have unpredictable effects on the seat bolt torque. If the safety belts are removed for any reason, all of the appropriate attaching hardware must be hand started and then tightened to the correct torque specifications as per the workshop manual. Correct operation must be verified before returning the vehicle to service.

Driveshaft Clearance

When installing police equipment such as a console or other equipment in the console area, it is important to consider the available clearance between the underbody and the driveshaft. Never use self-tapping screws and never use screws that are longer than necessary in the console area.

Brake Line Clearance

When installing equipment, it is important to consider the available clearance between the brake lines and the fastener or component. Any fasteners or static components should allow a minimum of 15 mm (0.60 in) clearance to the brake lines. Any dynamic components should allow for a minimum of 19 mm (0.75 in) clearance to the brake lines.

Battery Saver

NOTE: Time-out is 10 seconds if the vehicle is in factory mode or 1 minute if the vehicles is in transport mode..

NOTE: The battery saver does not control the parking lamps if the headlamp switch is in the PARKING LAMPS ON position

The BCM provides automatic shut-off of the courtesy and demand lamps after a time-out period when the ignition is OFF. A timer in the BCM starts when:

- the ignition changes to OFF.
- the front or rear interior lamp was switched ON..
- any door or liftgate becomes ajar.
- any button of a remote keyless entry (RKE) transmitter is pressed.
- a door is unlocked using the passive entry feature.
- a valid code was entered on the keyless entry keypad.

Battery Saver (Cont'd)

When 10 minutes (30 minutes for demand lamps) have elapsed, the BCM automatically shuts off voltage to the lamps. The timer restarts (voltage is restored if the BCM is in battery saver mode) when:

- the ignition transitions out of OFF.
- the front or rear interior lamp was switched ON.
- any door or liftgate becomes ajar.
- any button of the RKE transmitter is pressed.
- a door is unlocked using the passive entry feature
- a valid code was entered on the keyless entry keypad.

SECTION 4 - CARGO MOUNTING CONSIDERATIONS

CARGO MOUNTING CONSIDERATIONS

NOTICE: When installing equipment, it is important to consider the available clearance between the brake lines and the fastener or component. Any fasteners or static components should allow a minimum of 15 mm (0.60 in) clearance to the brake lines. Any dynamic components should allow for a minimum of 19 mm (0.75 in) clearance to the brake lines.

NOTICE: Inspect behind trim and under the vehicle when determining mounting locations. Be sure the drill/fasteners will not puncture/touch and will leave adequate clearance from the fuel tank, fuel lines, brake lines, wiring harnesses, evaporative emissions (EVAP) canister and the fuel pump shut-off switch as well as other vehicle systems. Refer to Section 5: Reference Information in this guide for additional illustrations showing the location of the fuel tank, fuel lines, brake lines and the fuel pump shut-off switch. Damage to vehicle components may occur.

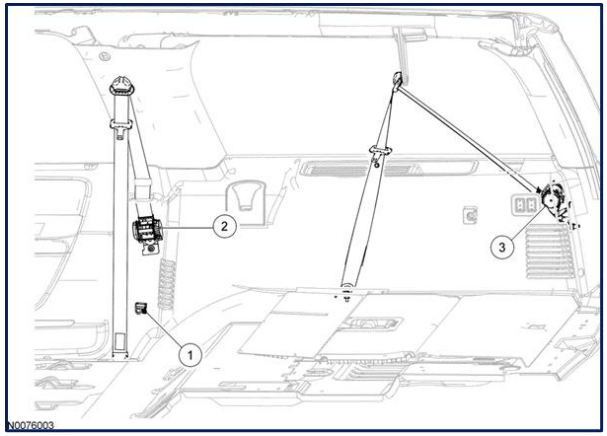
Be aware of the following component locations when mounting equipment in the cargo area:

- Fuel tank
- Fuel lines
- Brake lines
- Evaporative emissions (EVAP) canister
- Electronic modules
- Wiring harnesses
- Spare tire

Safety Belt Retractor and Side Impact Sensor (if equipped)

WARNING: The installation of hardware must not interfere with the correct operation of the safety belt, safety belt retractor, side impact sensor and the safety belt height adjusters. Failure to follow these instructions may result in personal injury.

NOTE: Expedition MAX shown, Expedition similar.



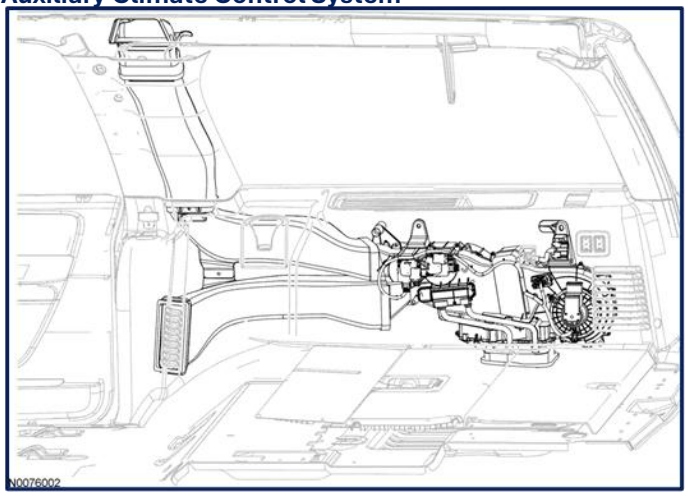
ITEM	DESCRIPTION
1	SIDE IMPACT SENSOR
2	SECOND ROW SAFETY BELT RETRACTOR
3	THIRD ROW SAFETY BELT RETRACTOR

The second-row safety belt retractors are located in the middle of the C-pillars. The third-row safety belt retractors are located in the middle of the D-pillars.

- Do not use the safety belt retractor bolts for mounting the partition.
- Do not mount any hardware on the C-pillar or D-pillars.
- Do not mount any hardware that will interfere with the correct sealing of the door.

WARNING: The rear side impact sensors are located in the C-pillars. The installation of hardware must not interfere with the correct operation of the rear side impact sensors. Failure to follow these instructions may result in personal injury.

Auxiliary Climate Control System



NOTE: Expedition MAX shown, Expedition similar.

The auxiliary heater core and evaporator core housing is located behind the passenger side lower quarter trim panel. Do not mount any equipment to the housing. Do not mount any equipment in a way that may block the air intake or vents.

Cargo Loading

WARNING: Ford recommends that police equipment be both secured and laterally aligned. Hard, stiff or sharp objects, especially when not secured or correctly located, pose a risk to the occupants. Aftermarket organizers that do not adequately deform in rear-impacts can themselves become injury-producing objects. Failure to follow these instructions may result in personal injury.

An acronym has been developed to increase police agency awareness of the importance of cargo packing. Improve police officer safety by implementing a cargo-packing process called "LOAD SAFE".

LOAD	SAFE
LATERAL ORIENTATION AND DIRECTION	SOFT AND FIXED EQUIPMENT

POLICE MODIFIER GUIDE

SECTION 4 - CARGO MOUNTING CONSIDERATIONS

Equipment Categories and Placement

WARNING: Gasoline should not be stored in the cargo area at any time, regardless of container. Failure to follow this instruction may result in personal injury.

It is recognized that a wide variety of equipment is carried in police vehicles as noted above. This section addresses the inherent risks of various types of equipment in the event of a high-speed rear impact.

- Carrying Not Recommended —The following items have been observed in police vehicles and should not be transported in the vehicle cargo area: containers with gasoline, loose ammunition, loose flares, loose fire extinguisher(s), loose 4-point lug wrenches, loose crowbars, loose axes and other loose equipment with potential injury capability in collisions.
- Carry With Caution —These items will require special packing or mounting consideration. Examples include (with proposed orientation): fire extinguisher (fixed), lug wrench 4-point (fixed, vertical), rolo-tape measuring wheel (fixed, vertical), safety flares (lateral orientation, in a container), stop stick (lateral), shovel (lateral, place at rear of cargo area), shotgun and rifle (lateral, store in case), baton (lateral, place at rear of cargo area), electronic equipment and ammunition (container). Flares should be placed in a protective storage container (preferably soft-sided plastic). Flares with spikes attached should be laterally oriented in the cargo area.
- Low Risk Items — These items are soft in feel and pose a low risk of potential injury capability in collisions. Examples are: a soft camera case, biohazard kit in plastic boxes, gloves, safety rope, tow strap, traffic cones and sleeves, rain gear, riot gear (soft), emergency blankets, bullet-resistant vests, tie straps, cloth tape, garment bags, first responder kit, Res-Q-Flo masks (placed in garment bag), fuses (plastic container), briefcases, notebooks, spray bottles, soft helmets and jumper cables.

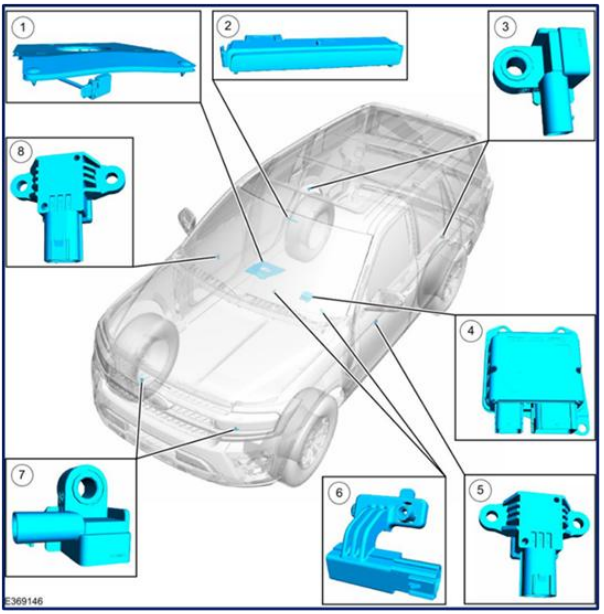
CARGO AREA WEIGHT

The vehicle's high-speed handling and curb height becomes increasingly affected as weight is added to the cargo area. The more weight that is placed in the cargo area, the more it changes the ride and handling characteristics of the vehicle. Consider these factors when installing equipment and placing items in the cargo area of the vehicle.

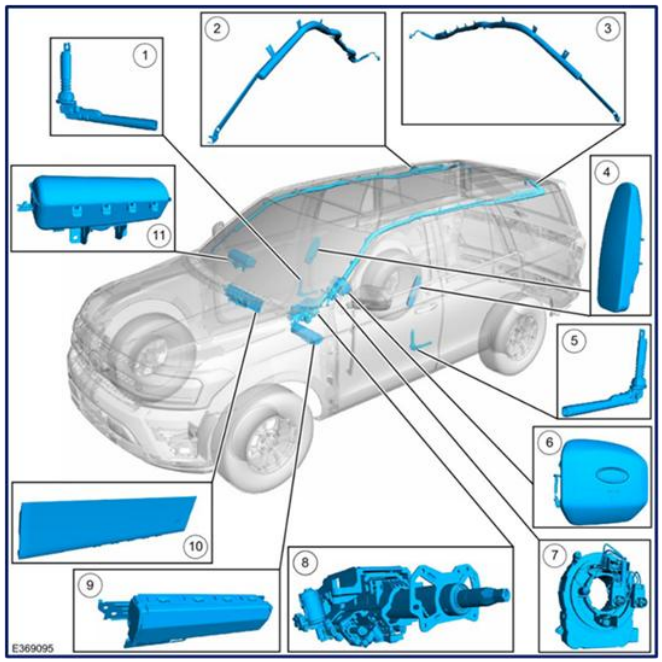
The vehicle certification (VC) label on the driver door lists a maximum load of 530 kg (1,170 lb.) (Expedition) or 793 kg (1,750 lb.) (Expedition EL) (occupants + luggage).

REFERENCE INFORMATION

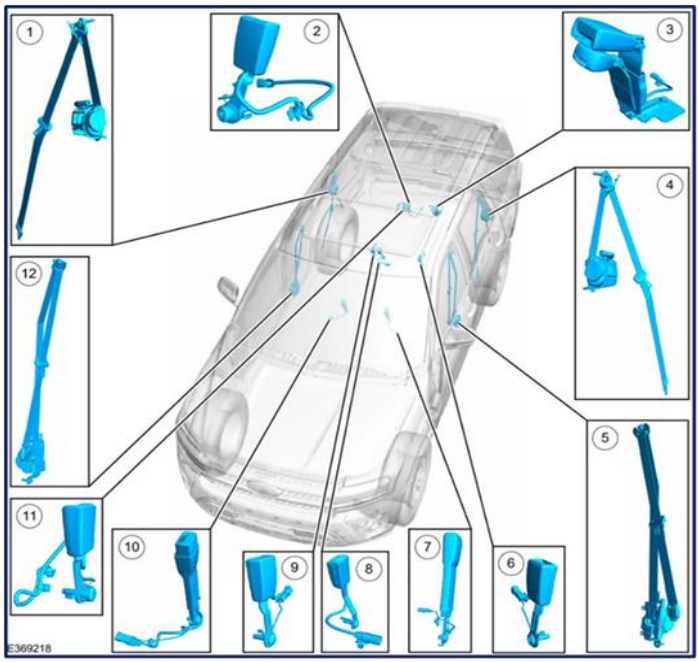
Supplemental Restraint System (SRS) Component Location



1. OCSM (Includes OCS sensor and gel-filled bladder)
2. Pad Indicator
3. Driver And Passenger C-pillar Side Impact Sensors
4. RCM
5. Driver Front Door Side Impact Sensor
6. Driver And Passenger Seat Position Sensor
7. Driver And Passenger Front Seat Impact Severity Sensor
8. Passenger Front Door Side Impact Sensor



1. Front Passenger Seatbelt Anchor Pretensioner
2. Passenger Side Curtain Airbag
3. Driver Side Curtain Airbag
4. Driver And Passenger Side Airbag
5. Driver Seatbelt Anchor Pretensioner
6. Driver Airbag
7. Clock spring
8. Adaptive Energy Absorption Column
9. Driver Knee Airbag
10. Passenger Knee Airbag
11. Passenger Airbag (Includes Canister Vent)



1. Second Row Passenger Seatbelt Retractor (Includes Retractor Pretensioner)
2. Third Row Center Seatbelt Buckle (Includes Seatbelt Sensor)
3. Third Row Driver Seatbelt Buckle (Includes Seatbelt Sensor And Center Retractor Mini-buckle)
4. Second Row Driver Seatbelt Retractor (Includes Retractor Pretensioner)
5. Driver Seatbelt Retractor (Includes Retractor Pretensioner)
6. Second Row Driver Seatbelt Buckle (Includes Seatbelt Sensor)
7. Driver Seatbelt Buckle (Includes Buckle Sensor)
8. Second Row Center Seatbelt Buckle (Includes Seatbelt Sensor)
9. Second Row Passenger Seatbelt Buckle (Includes Seatbelt Sensor)
10. Front Passenger Seatbelt Buckle (Includes Buckle Sensor And Belt Tension Sensor [BTS])
11. Third Row Passenger Seatbelt Buckle (Includes Seatbelt Sensor)
12. Front Passenger Seatbelt Retractor (Includes Retractor Pretensioner)

ENGINEERING DRAWINGS

Airbag Deployment Interference

WARNING: Do not place objects or mount equipment in front of the airbag module cover or in front seat areas that may come in contact with a deploying airbag, dash, tunnel or console-mounted equipment should be placed within the specified zone. Failure to follow these instructions may result in personal injury.

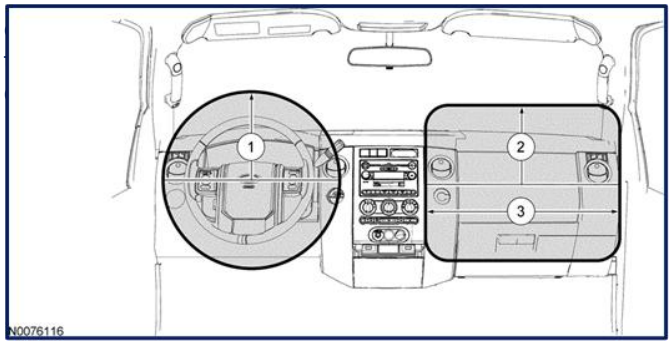
WARNING: Dash, tunnel or console-mounted equipment should not be placed outside of the specified zone. Failure to follow these instructions may result in personal injury.

WARNING: Do not mount equipment between the side of the front seat to the door trim that would block deployment of the side airbag. Failure to follow these instructions may result in personal injury.

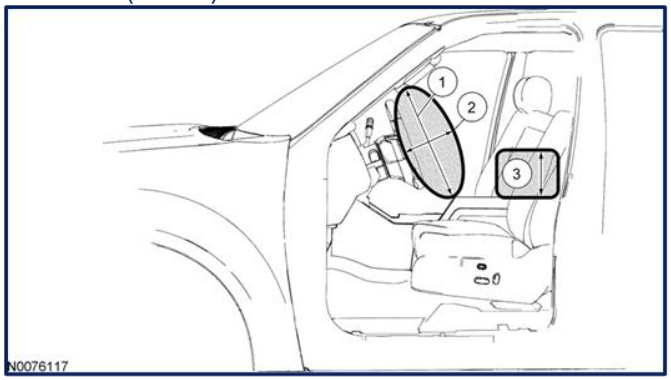
Driver/passenger airbags affect the way equipment can be mounted in vehicles. Any surfaces that could come into contact with an airbag during deployment must not damage the airbag or alter its deployment path. Sharp edges, corners or protrusions could damage the nylon airbag material and reduce the effectiveness of the airbag. Do not mount or place any objects in the deployment path of an airbag. Airbags must be allowed to fully deploy without restriction. The deployment of airbags is not compatible with any configuration of police equipment mounting that places objects in the airbag deployment path. Equipment mounted or placed in the deployment area of an airbag will reduce the effectiveness of the airbag, damage the airbag and potentially damage or dislodge the equipment.

Some approximate dimensions for airbags, at full inflation, are provided in Figures 1 through 4. These dimensions are somewhat flexible and represent free-form deployments without the loading of occupants.

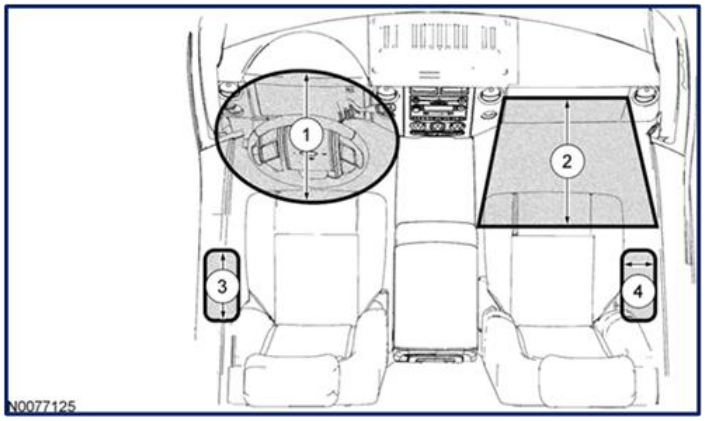
All airbag and equipment mounting zone dimensions are approximate due to different airbag deployment



- 250 mm (9.8 in) from center of airbag door
- 325 mm (12.8 in) from center of airbag door
- 650 mm (25.6 in)



- 500 mm (19.7 in)
- 300 mm (11.8 in)
- 200 mm (8 in)

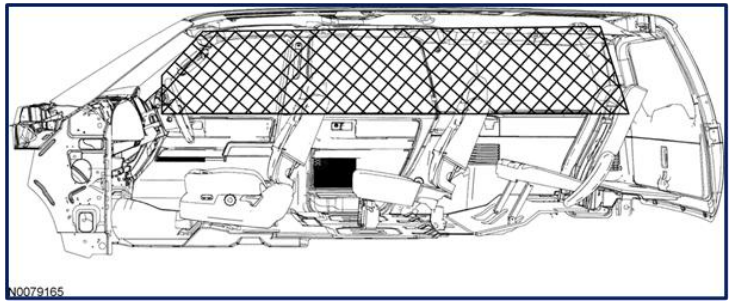


Do not place any objects between the airbags due to airbag variability.

- 300 mm (11.8 in)
- 500 mm (19.7 in)
- 260 mm (10.25 in)
- 175 mm (7 in)

WARNING: The front side impact sensors are located in the front doors. These are pressure sensors that measure the pressure change in the front door during an impact. Do not mount anything on or in the door. Do not cut any holes in the door sheet metal, trim or water seals. Failure to follow these instructions may result in personal injury.

WARNING: The rear side impact sensors are located in the C-pillars. The installation of hardware must not interfere with the correct operation of the rear side impact sensors. Failure to follow these instructions may result in personal injury.



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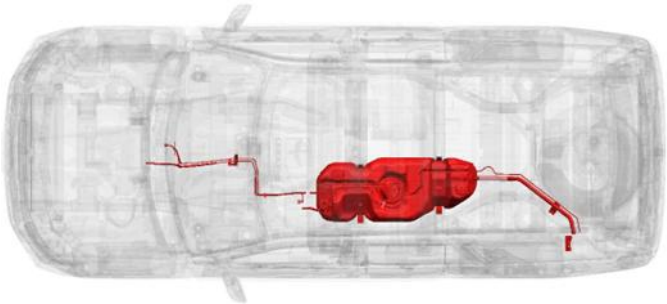
SECTION 5 - REFERENCE INFORMATION

The curtain airbag extends from the A-pillar to the D-pillar and from the roof rail to the beltline.

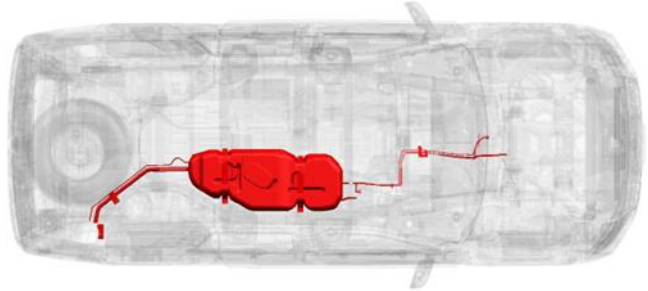
- Do not mount equipment to the B, C and D-pillars above the beltline.
- Do not mount equipment to the A-pillar above the beltline except for spotlights. Refer to Section 3: Installation Considerations, Spotlight Installation Location.
- Do not mount equipment on the headliner within 200 mm (8 in) of the side edges.
- Do not mount equipment above the beltline within 200 mm (8 in) of the side glass from the A-pillar leading edge to the rear edge of the D- pillar.
- Do not mount equipment on the headliner along the saddleries.

Fuel System

Top View Silhouette of Fuel System components



Bottom View Silhouette of Fuel System components



Fuel Pump (FP) Shut-Off Feature

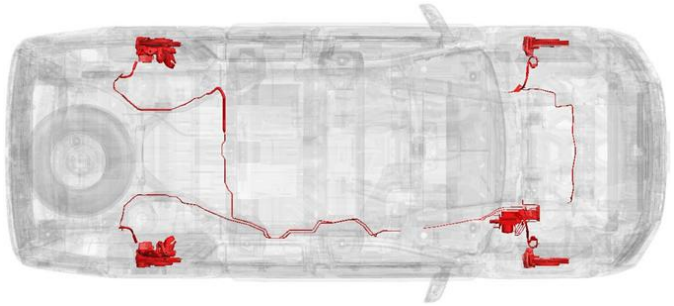
In the event of a moderate to severe collision, the vehicle is equipped with a FP shut-off feature that is initiated by the event notification signal.

The event notification signal is a signal provided by the Restraints Control Module (RCM) to the FP control module. Signal communication between the RCM and the FP control module allows the PCM to shut off the FP. Should the vehicle shut off after a collision due to this feature, the vehicle may be restarted by first turning the ignition to the OFF position and then turn the ignition to the ON position. In some instances the vehicle may not start the first time and may take one additional ignition cycle.

Brake Lines

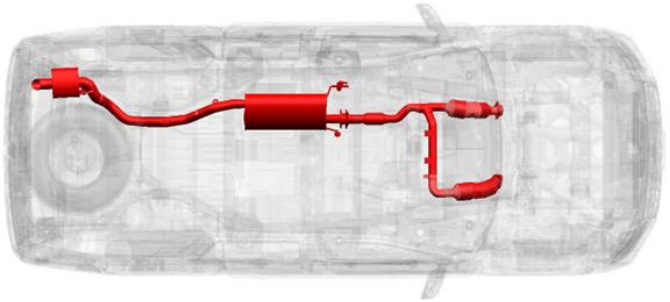
Bottom View Silhouette of Brake System components

NOTICE: When installing equipment, it is important to consider the available clearance between the brake lines and the fastener or component. Any fasteners or static components should allow a minimum of 15 mm (0.60 in) clearance to the brake lines. Any dynamic components should allow for a minimum of 19 mm (0.75 in) clearance to the brake lines.



Exhaust System

Bottom View Silhouette of Exhaust System components



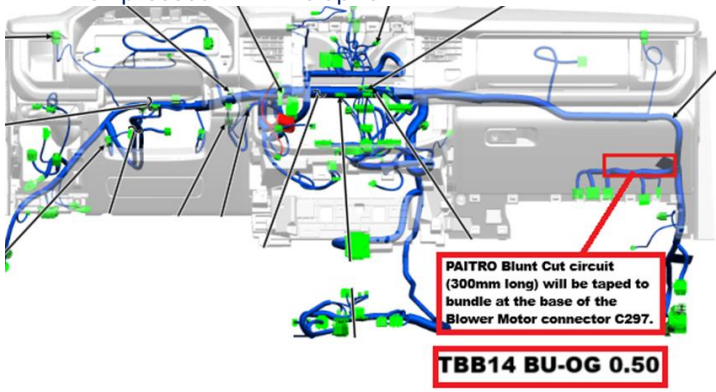
VEHICLE ELECTRICAL SYSTEMS:

Police Accessory Independent Time Release Output (PAITRO)

Police Accessory Independent Time Release Output (PAITRO)

PAITRO feature is tied the liftgate release button in overhead console and allows the Police officer to release a handcuff (third part accessory) commonly used to lock a gun or other vital equipment. It is tied to the 45 Second timer used for the liftgate release. PAITRO is ONLY available when ordering the Standard Liftgate Release Feature. PAITRO is disabled when ordering.

- Global Lock / Unlock feature (Door-panel switches will lock/unlock all doors and rear liftgate. Eliminates the 45-second Liftgate Lock Release + PAITRO Timer (Option Code: 18D)
  NOTE: Overhead Liftgate Button and Blue Liftgate Release Button on key fob will NOT have any function when pressed with this option



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SECTION 5 - REFERENCE INFORMATION

TECHNICAL SPECIFICATIONS

ITEM	SPECIFICATION	SPECIFICATION
MAKE: FORD	MODEL: EXPEDITION SPECIAL SERVICE VEHICLE (SSV)	SALES CODE:
ENGINE DISPLACEMENT	CUBIC INCHES: 214	LITERS: 3.5L ECOBOOST®
FUEL SYSTEM	DIRECT INJECTION TURBOCHARGED	
EXHAUST	DUAL	
HORSEPOWER (SAENET)	365 @ 5,000 RPM FOR GASOLINE	
ALTERNATOR	150 AMP	
TORQUE	420 LB-FT @ 2,250 RPM	
BATTERY	650 CCA	
COMPRESSION RATIO	10.0:01	
TRANSMISSION	MODEL: 6R80E	TYPE: 6-SPEED ELECTRONIC AUTOMATIC WITH LOCKUP TORQUE CONVERTER AND OVERDRIVE
AXLE RATIO	3.73:1	
GROSS VEHICLE WEIGHT RATING (GVWR) (4X2)	3,300 KG (7,260 LB) (EXPEDITION) OR 3,409 KG (7,500 LB) (EXPEDITION EL)	
GVWR (4X4)	3,418 KG (7,520 LB) (EXPEDITION) OR 3,527 KG (7,760 LB) (EXPEDITION EL)	
STEERING	POWER RACK AND PINION, VARIABLE RATIO	
TURNING CIRCLE (CURB TO CURB)	12.4 M (40.8 FT) (EXPEDITION) OR 15.0 M (43.9 FT) (EXPEDITION EL)	
TIRE SIZE, LOAD AND SPEED RATING	P265/70R17 A/T OWL 4X2 / 4X4	
SUSPENSION TYPE (FRONT)	INDEPENDENT SLA WITH BALL JOINT AND COIL SPRING	

ITEM	SPECIFICATION	SPECIFICATION
SUSPENSION TYPE (REAR)	4-BAR LINK WITH LATERAL TRACK BAR	
FUEL CAPACITY	LITERS: 105.9 (EXPEDITION) OR 126.8 (EXPEDITION EL)	GALLONS: 28.0 (EXPEDITION) OR 33.5 (EXPEDITION EL)
GENERAL MEASUREMENTS	WHEELBASE: 3,022 MM (119.0 IN) (EXPEDITION) OR 3,327 MM (131.0 IN) (EXPEDITION EL)	OVERALL LENGTH: 5,232 MM (206.0 IN) (EXPEDITION) OR 5,608 MM (220.8 IN) (EXPEDITION EL)
GENERAL MEASUREMENTS	WIDTH: 2,001 MM (78.8 IN)	
GENERAL MEASUREMENTS	TRACK WIDTH, FRONT: 1,701 MM (67.0 IN)	
HEAD ROOM		
FIRST ROW	1,005 MM (39.6 IN) (EXPEDITION) OR 1,003 MM (39.5 IN) (EXPEDITION EL)	
SECOND ROW	1,010 MM (39.8 IN) (EXPEDITION) OR 1,008 MM (39.7 IN) (EXPEDITION EL)	
THIRD ROW (OPTIONAL)	972 MM (38.3 IN) (EXPEDITION) OR 965 MM (38.0 IN) (EXPEDITION EL)	
LEG ROOM		
FIRST ROW	1,092 MM (43.0 IN)	
SECOND ROW	993 MM (39.1 IN)	
THIRD ROW (OPTIONAL)	957 MM (37.7 IN)	
SHOULDER ROOM		
FIRST ROW	1,605 MM (63.2 IN)	
SECOND ROW	1,617 MM (63.7 IN)	
THIRD ROW (OPTIONAL)	1,318 MM (51.9 IN) (EXPEDITION) OR 1,704 MM (67.1 IN) (EXPEDITION EL)	
HIP ROOM		
FIRST ROW	1,506 MM (59.3 IN)	
SECOND ROW	1,521 MM (59.9 IN)	
THIRD ROW (OPTIONAL)	1,275 MM (50.2 IN) (EXPEDITION) OR 1,316 MM (51.8 IN) (EXPEDITION EL)	
CARGO VOLUME		
BEHIND FIRST ROW SEAT	3.06 CU M (108.3 CU FT) (EXPEDITION) OR 3.70 CU M (130.8 CU FT) (EXPEDITION EL)	
BEHIND SECOND ROW SEAT	1.39 CU M (55 CU FT) (EXPEDITION) OR 2.42 CU M (85.5 CU FT) (EXPEDITION EL)	
BEHIND THIRD ROW SEAT (OPTIONAL)	0.53 CU M (18.6 CU FT) (EXPEDITION) OR 1.21 CU M (42.6 CU FT) (EXPEDITION EL)	

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CHANGE CONTROL

- 20250213 – Updated PAITRO Information on Page 34
- 20250212 – Reformatted PMG Structure
- 20250210 – Published